

# **SNO-WAY<sup>®</sup>**

***SNOW & ICE CONTROL EQUIPMENT***

## **INSTALLATION & OWNER'S MANUAL**

### **REVOLUTION<sup>™</sup> HD & 32 CONTRACTOR SERIES SNOW PLOWS**

WITH SERIAL NUMBERS AFTER:  
REVHD100000  
32CD100000

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# INTRODUCTION

This manual was written for the assembly, installation and maintenance of your new Sno-Way plow. Most importantly, this manual provides an operating plan for safe use. Refer to the Table of Contents for an outline of this manual.

Please keep this manual with your machine at all times as reference material and so it can be passed on to the next owner if the machine is sold.

We require that you read and understand the contents of this manual COMPLETELY, especially the chapter on SAFETY, before attempting any procedure contained in this manual.



The Society of Automotive Engineers has adopted this SAFETY ALERT SYMBOL to pinpoint characteristics that, if NOT carefully followed, can create a safety hazard. When you see this symbol in this manual or on the machine itself, BE ALERT!, your personal safety and the safety of others, is involved.

• Defined below are the SAFETY ALERT messages and how they will appear in this manual.

	<h2>WARNING</h2>
<p><b>FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH.</b></p>	

	<h2>CAUTION</h2>
<p><b>Information, that if not carefully followed, can cause injury or damage to equipment!</b></p>	

*NOTE: Additional information concerning the equipment or the procedure that may or may not be contained elsewhere in this manual.*

**BE AWARE! It is illegal to remove, deface or otherwise alter the safety decals mounted on this equipment.**

Record the Power Pack Model Number, Power Pack Serial Number, Controller Serial Numbers, Blade Model Number, Blade Serial Number and the Pump Serial Number in the space provided below as a handy record for quick reference. The Power Pack Serial Number is located on the Lower Light Lift Bar (driver's side), the Blade Serial Number is located on one of the middle ribs of the blade. This plate contains information that your Dealer needs to answer questions or to order replacement parts, if needed, for your unit.

NAME PLATE DATA	
POWER PACK MODEL NUMBER	_____
POWER PACK SERIAL NUMBER <small>(Located on Lower Light Lift Bar - Drivers Side)</small>	_____
<b>CONTROLLER SERIAL NUMBERS:</b>	
TRANSMITTER S.N.	_____
RECEIVER S.N.	_____
BLADE MODEL NUMBER	_____
BLADE SERIAL NUMBER <small>(Located on Blade Frame)</small>	_____
PUMP SERIAL NUMBER	_____
(FILL IN)	

DEALER	
NAME	_____
ADDRESS	_____
CITY _____ STATE _____ ZIP _____	
PHONE (____) - _____	
(FILL IN)	

ORIGINAL PURCHASER	
NAME	_____
ADDRESS	_____
CITY _____ STATE _____ ZIP _____	
PHONE (____) - _____	
(FILL IN)	

We reserve the right to make changes or improve the design or construction of any part(s) without incurring the obligation to install such parts or make any changes on any unit previously delivered.

Graphics and illustrations may be used which may show equipment and/or options not included in every installation without incurring the obligation to install such parts or make changes on units previously delivered.

Sno-Way Service Parts Manuals are available on-line or at your authorized Sno-Way dealer. Request part number 97101725 & 97101915 for the RevolutionHD and 32 Contractor Series Snow Plow. Factory contact information is available at [www.snoway.com](http://www.snoway.com).

# SAFETY

**BEFORE ATTEMPTING ANY PROCEDURE IN THIS BOOK, READ AND UNDERSTAND ALL THE SAFETY INFORMATION CONTAINED IN THIS SECTION. IN ADDITION, ENSURE ALL INDIVIDUALS WORKING WITH YOU ARE ALSO FAMILIAR WITH THESE SAFETY PRECAUTIONS.**

**For your safety Warning and Information Decals have been placed on this product to remind the operator to take safety precautions. It is important that these decals are in place and are legible before operation begins. New decals can be obtained from Sno-Way or your local dealer.**

**REMEMBER** The careful operator is the best operator. Most accidents are caused by human error. Certain precautions must be observed to prevent the possibility of injury to operator or bystanders and/or damage to equipment.

**NEVER** operate plow when under the influence of alcohol, drugs or other medications that could hamper your judgement and reactions. An accident may result in serious injury or death to other persons or yourself.

**ALWAYS** operate vehicle in a well-ventilated area. The carbon monoxide in exhaust gas is highly toxic and can cause serious injury or death.

**NEVER** allow hands, hair or clothing to get near any moving parts such as fan blades, belts and pulleys. Never wear neckties or loose clothing when working on the vehicle.

**NEVER** wear wrist watches, rings or other jewelry when working on the vehicle or individual equipment. These things can catch on moving parts or cause an electrical short circuit that could result in personal injury.

**ALWAYS** wear safety goggles when working on the vehicle to protect your eyes from battery acid, gasoline, and dust or dirt from flying off of moving engine parts.

**ALWAYS** be aware of and avoid contact with hot surfaces such as engine, radiator, and hoses.

**ALWAYS** wear safety glasses with side shields when striking metal against metal! In addition, it is recommended that a softer (non-chipable) metal material be used to cushion the blow. Failure to heed could result in injury to the eye(s) or other parts of the body.

**NEVER** allow children or unauthorized person to operate this unit.

**NEVER** exceed 45 m.p.h. when snow plow is attached to vehicle. Braking distances may be increased and handling characteristics may be impaired at speeds above 45 m.p.h.

**ALWAYS** lock the vehicle when unattended to prevent unauthorized operation of the plow.

**ALWAYS** check the job site for terrain hazards, obstructions and people.

**NEVER** exceed 10 m.p.h. when plowing. Excessive speed may cause serious injury and damage of equipment and property if an unseen obstacle is encountered while plowing.

**ALWAYS** position blade so it does not block path of headlamps beam. Do not change blade positions while traveling. An incorrect plow position blocking headlamp beam may result in an accident.

**ALWAYS** check surrounding area for hazardous obstacles before operating this unit.

**ALWAYS** inspect the unit periodically for defects. Parts that are broken, missing or plainly worn must be replaced immediately. The unit, or any part of it should not be altered without prior written approval of the manufacturer.

**ALWAYS** shut off the vehicle engine, place the transmission in Neutral or Park, turn the ignition switch to the "OFF" position, firmly apply the parking brake of the vehicle and turn "OFF" the plow controller before attaching or detaching the blade from the vehicle or when making adjustments to the blade.

**ALWAYS** inspect lift system bolts and pins whenever attaching or detaching the plow, and before traveling. Worn or damaged components could result in the plow dropping to the pavement while driving, causing an accident.

**ALWAYS** keep hands and feet clear of blade and A-Frame when attaching or detaching plow.

**NEVER** stand between the vehicle and blade or directly in front of blade when it is being raised, lowered or angled. Clearance between vehicle and blade decreases as blade is operated and injury or death can result from blade striking a body or dropping on hands or feet.

**NEVER** work on the vehicle without having a fully serviced fire extinguisher available. A 5 lb or larger CO<sup>2</sup> or dry chemical unit specified for gasoline, chemical or electrical fires, is recommended.

**NEVER** smoke while working on the vehicle. Gasoline and battery acid vapors are extremely flammable and explosive.

**NEVER** use your hands to search for hydraulic fluid leaks; escaping fluid under pressure can be invisible and can penetrate the skin and cause injury! If any fluid is injected into the skin, see a doctor at once! Injected fluid MUST be surgically removed by a doctor familiar with this type of injury or gangrene may result.

**REMEMBER** it is the owner's responsibility for communicating information on the safe use and proper maintenance of this machine.

# INSTALLATION INSTRUCTIONS

## General

Install the subframe on the vehicle using the instructions supplied with the subframe package. The pin height should be 8" - 10" off the ground. (See Figure 1-1)

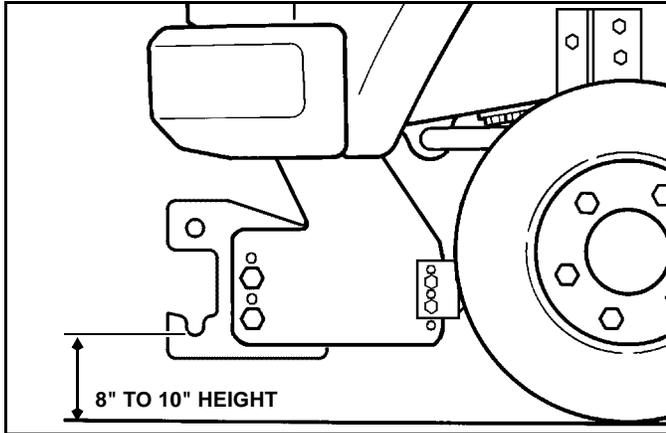


Figure 1-1

## Electrical Installation

1. Remove the battery power harness and power harness parts bag from the power pack carton.

*NOTE: Take extra time needed to plan the routing of wiring harnesses. Make sure harnesses do not interfere with, or contact, any moving parts and route wires away from excessive heat areas. Read all the instructions carefully to ensure a safe and professional installation.*



## WARNING

**Disconnect the vehicle NEG. (-) battery cable while performing steps 2 - 5 to avoid serious bodily injury from electrical shock, fire, or explosion. Do not re-connect battery cable until indicated in step 8.**

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH**

2. Mount the fuse holder near the battery using (2) #10 x 1" self-tapping screws.

3. Take the cover off of the fuse holder and remove the nuts on the studs. Place one end of the 2 ft. long power wire on one stud. (See Figure 1-2)

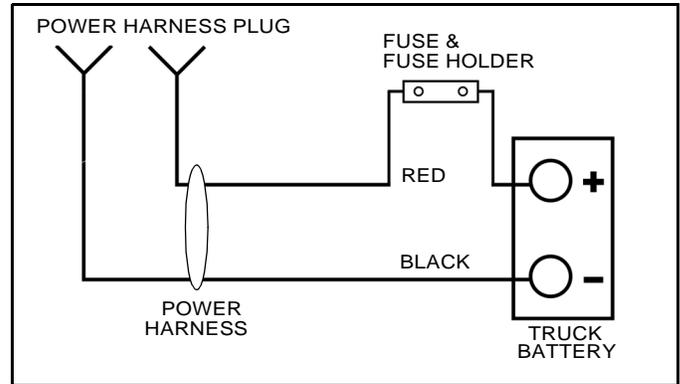


Figure 1-2

4. Attach the other end of one 2 ft. long power wire to the positive terminal on the battery.

5. Attach the power harness red wire to the other terminal of the fuse holder.

6. Place the fuse between the two studs and replace the nuts and cover.

7. Route power harness to convenient point on front of vehicle for connection to plow.

8. Attach the power harness black wire to the NEG. (-) terminal of the battery and re-connect the negative battery terminal.

9. Spray all terminal connections with a battery terminal protective coating.

10. Secure harness with plastic tie straps.

11. Install truck control harness if needed, using instructions included with controls.

12. Remove the main light harness from the power pack carton. Route the harness from the headlights to the front of the truck and through the grille or bumper. The ends with the green plugs go to the headlights and the ends with the black plugs go to the front of the truck.

13. Open the adapter harness bag, remove the harness and plug the proper adapters into the green plugs on the main harness. Connect the adapters to the truck wiring following the included instructions.

14. Secure the main harness and adapters. Make sure that the harnesses are not in contact with moving or hot engine parts.

15. Plug the male and female black plugs at the front of the truck together. These must be connected to allow the truck lights to operate.



## WARNING

Failure to connect the main light harness on the truck when plow is not attached will cause truck lights to not operate, which could cause an accident.

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH.**

16. Apply included dielectric grease to all connectors.

*NOTE: An adapter is recommended for vehicles with a side post battery. (See Figure 1-3) (Adapters can be purchased from your Sno-Way dealer, Part #96100773.)*

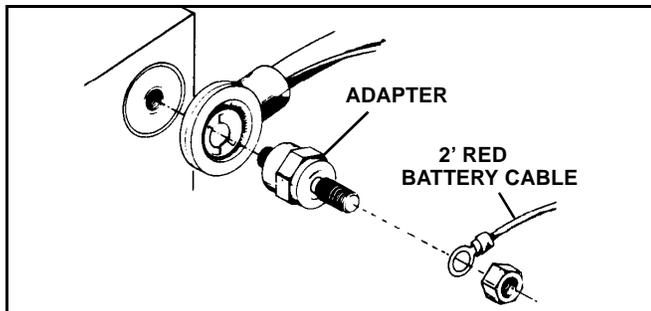


Figure 1-3

## Mechanical Installation

**IMPORTANT:** Graphics and illustrations may be used which may show equipment and/or options not included in every installation.

### Assemble Blade, Swing Frame and Trip Springs (All Series)

1. Open the power pack carton and remove the blade parts bag.
2. Lay blade face down on floor, using cardboard or similar material to prevent paint damage.
3. Remove swing frame from box. Place swing frame on blade and insert two 1" x 2" clevis pins from blade parts bag. The ribs on either side of the center rib should be between the swing frame lugs. (See Figure 1-4)

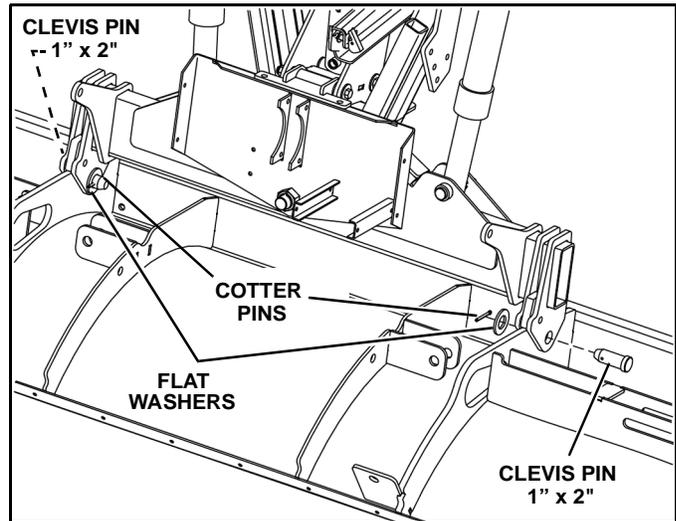


Figure 1-4

4. Secure each clevis pin with a 1" flat washer and 5/32" X 1 3/4" cotter pin.

*NOTE: Make sure cotter pin is properly bent or pin may work loose. (See Figure 1-5)*

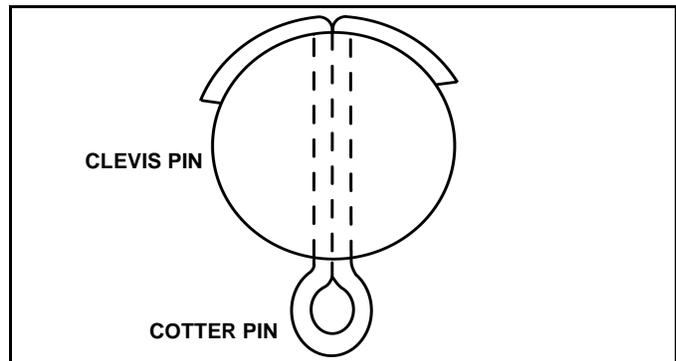


Figure 1-5

5. Hook a spring on an outer swing frame spring eyelet.  
(See Figure 1-6)

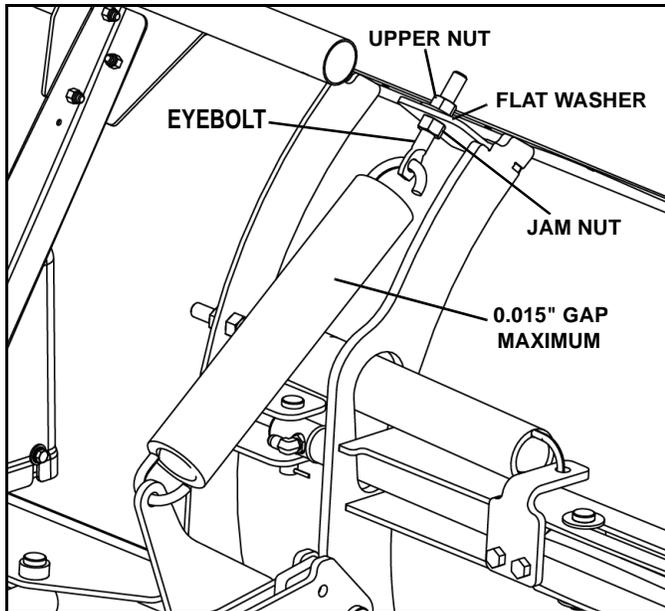


Figure 1-6

- a. Place a nut on the eyebolt and thread the nut to approximately 1/2" from the eyelet.
- b. Place eyebolt on the hook of the spring.
- c. Feed the eyebolt through the outer blade spring mount bracket.
- d. Install a flat washer and upper retaining nut to the eyebolt.
- e. Tighten the upper nut until a 0.010" feeler gauge can pass between two or more coils (a 3x5 postcard is approximately 0.010").



## CAUTION

Do not over tighten springs. If more than 0.015" (1/64") gap appears between coils damage could occur during plowing.

- f. Tighten the lower jam nut securely.
- g. Repeat this step for the remaining spring.

## Assemble Blade Wings (REVOLUTION HD Only)

1. Align right wing with blade. Coat pin with grease and insert completely through blade and wing. Install a 1/2"-13 x 1-1/2" hex head capscrew and 1/2"-13 locknut to secure the pin. Snug the bolt, but do not torque. (See Figure 1-7)

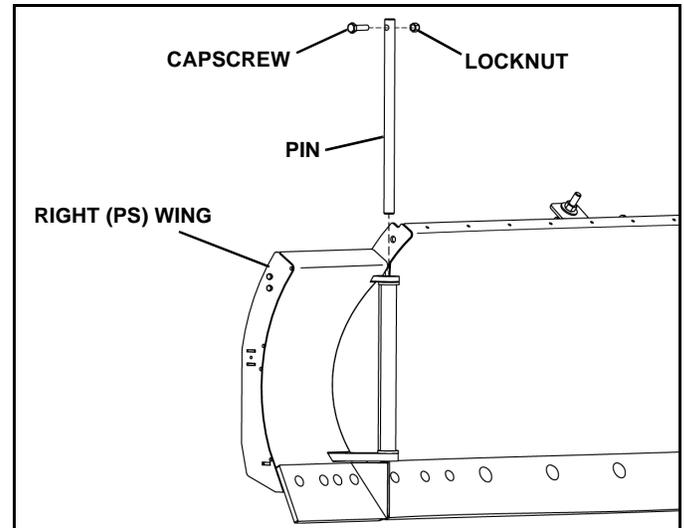


Figure 1-7

2. Install the wing pivot bracket to the wing and secure with a clevis pin and 5/32" x 1-1/2" cotter pin. (See Figure 1-8)

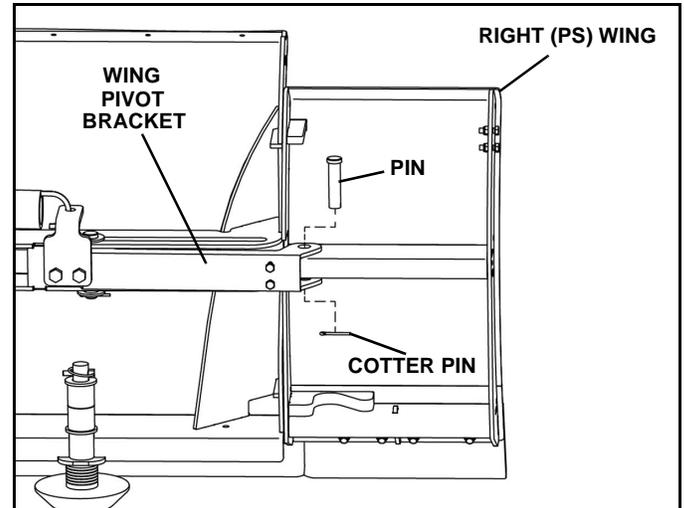


Figure 1-8

3. Install the retract spring to the wing bracket. Install the opposite end of the spring to the 5/8"-11 x 4-1/2" eye bolt on the blade frame. (See Figure 1-9)

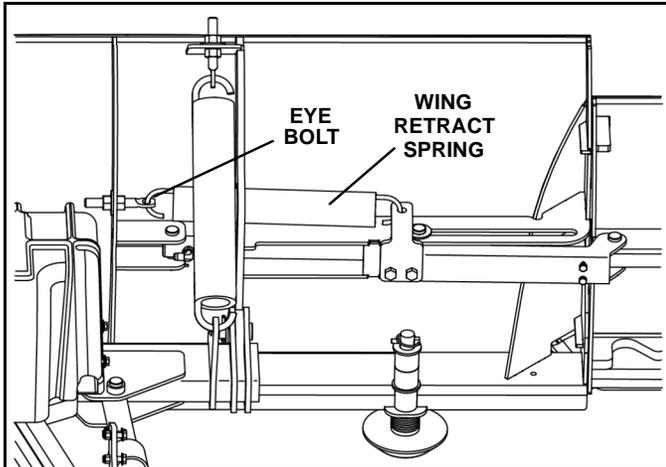


Figure 1-9

4. Install a 5/8"-11 nut on the eye bolt and tighten to tension the spring until a 0.010" feeler gauge can pass between two or more coils (a 3x5 postcard is approximately 0.010"), and secure the adjustment with the second 5/8"-11 nut.

5. Repeat steps to install the left wing on blade.

6. Attach left and right wing wearstrips using the 1/2" x 1-3/4" carriage bolts and 1/2" locknuts.

7. Attach a plow marker to each wing and wing link as shown and secure using 5/16 x1" cap screws and locknuts. (See Figure 1-10)

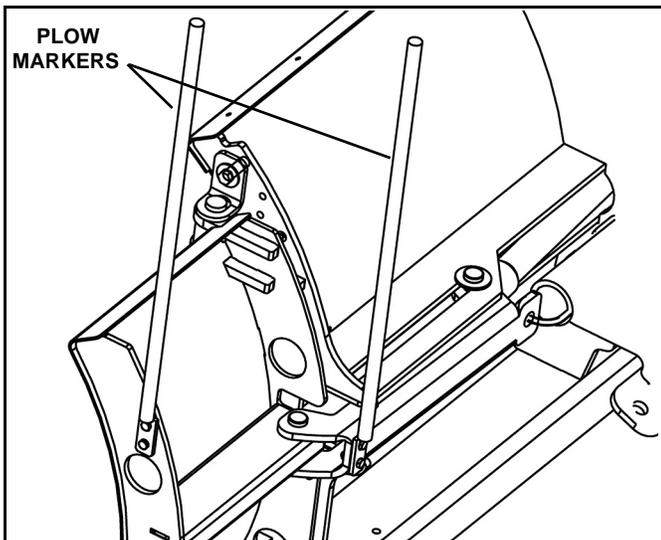


Figure 1-10

## Final Assembly (All Models)

1. Remove upper light bar from container.

2. Remove power unit from carton. Remove pump cover. Attach lift link to light/lift bar, Install receiver using instructions included with the controls package. Fill reservoir on pump with supplied hydraulic fluid.



## WARNING

Install caps on both wing cylinder hydraulic lines before operating hydraulic system in step 21. Failure to cap both lines may allow high pressure hydraulic fluid to be unintentionally discharged.

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH.**

3. Set lower hitch pins into slot on truck subframe. Plug in power and control harness and rotate light/lift bar into position. Lock in place by rotating cam handles. Set A-frame level using plow control. Once A-frame is level, turn off controller and disconnect the power. See "Mounting Snow Plow To Vehicle" on page 9 for more information.

4. Remove 1" locknut and bolt. Slide swing frame into A-frame. Replace 1" bolt and locknut and tighten. (See Figure 1-11 and Figure 1-12)

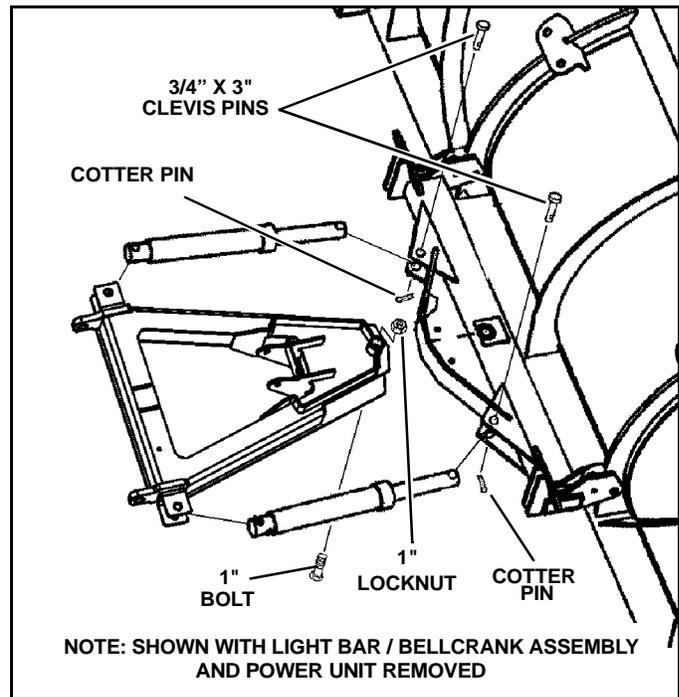


Figure 1-11

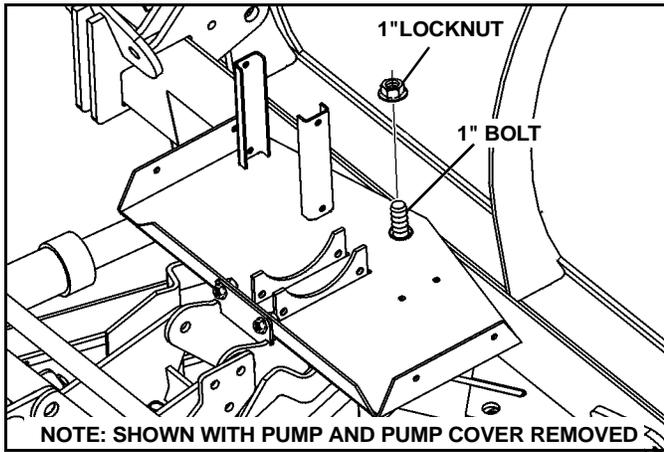


Figure 1-12

5. **REVOLUTION HD Only:** Connect the hydraulic hose from port C6 on the power unit to the right (PS) wing cylinder. Connect the hose from port C5 on the power unit to the left (DS) wing cylinder. (See Figure 1-13)

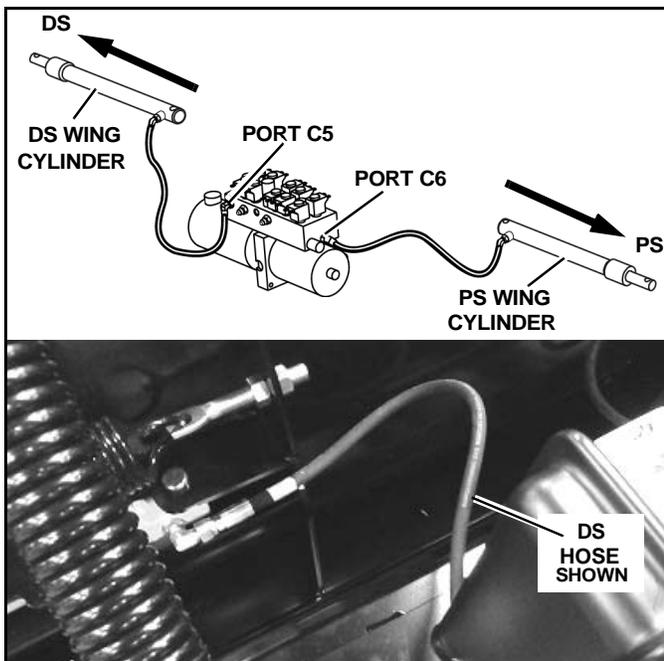


Figure 1-13

6. Remove cotter pins and 3/4" clevis pins from rod end of cylinders. Reconnect the power and control. Extend cylinders using plow control to align holes in cylinder rod and swing frame. Insert 3/4" clevis pins and secure with cotter pins. (See Figure 1-11) Bend cotter pin as shown in Figure 1-5 to prevent it from working loose.

7. Cycle all plow functions and refill reservoir. Repeat until all air is removed from hydraulic system. Replace and tighten pump cover.

**IMPORTANT:** Review the "Break In Period" section on page 15 of the Maintenance section to determine if the 1" pivot bolt and lock nut installed in step 4 are tightened appropriately.

8. **32 CONTRACTOR Only:** Attach a plow marker to both ends of the blade and secure using 5/16 x 1" cap screws and locknuts.

## Install Lights (All Models)

1. Remove left and right light support from power pack carton. Attach each light bar support to lift/light bar with (4) 3/8" x 1-1/4" screws, (8) washers and (4) lock nuts from the light bar parts bag part number 96114483. Do not tighten at this time. (See Figure 1-14)

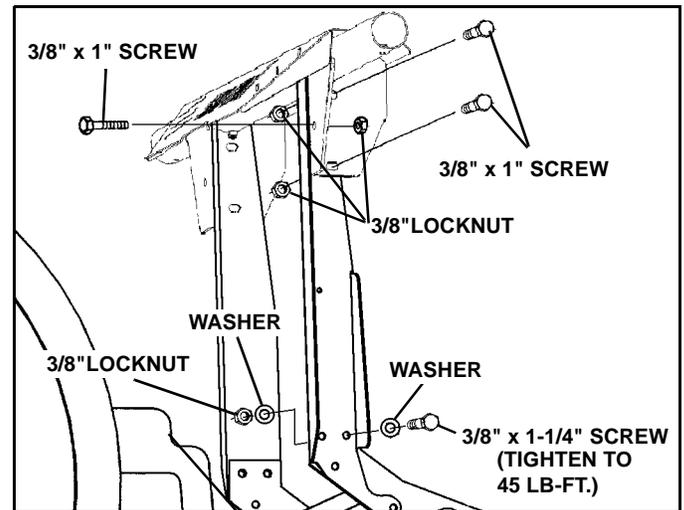


Figure 1-14

2. Secure light bar to supports with (6) 3/8" x 1" screws and lock nuts. Align light bar supports to vertical position and tighten all light bar hardware. Tighten eight lower screws to 45 lb-ft. (See Figure 1-14)

3. Position a plow light clamp and rubber isolator on the bottom of each plow light, aligning the corner slots in the clamp with the four holes in the isolator and light housings. (See Figure 1-15)

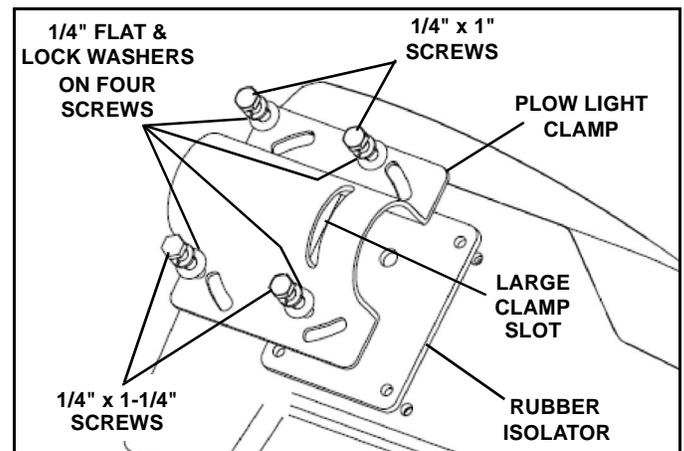


Figure 1-15

*NOTE: The large clamp slot must be facing toward the turn signal side of each light.*

4. **Loosely** install two 1/4" x 1" screws, with lock and flat washers, through the front holes (lens side) of the light clamp and isolator into each plow light housing.

**IMPORTANT:** If longer screws are installed in the front holes, the reflective lens of the light will be broken.

5. **Loosely** install two 1/4" x 1-1/4" screws, with lock and flat washers, through the rear holes (back side) of the light clamp and isolator into the light module housing.

6. Slide the plow lights onto the respective ends of the light bar bracket, aligning the hole in the bottom of the bracket with the slot in the plow light clamp. (See Figure 1-16)

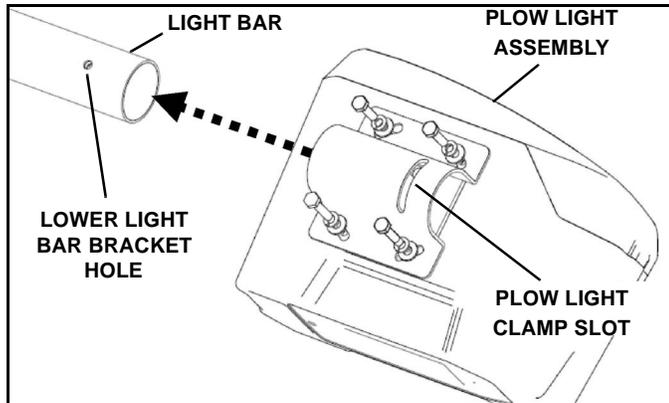


Figure 1-16

7. Install a 1/4" x 7/8" screw with 1/4" washer through each clamp and light bar and loosely secure with a 1/4"-20 nut. (See Figure 1-17)

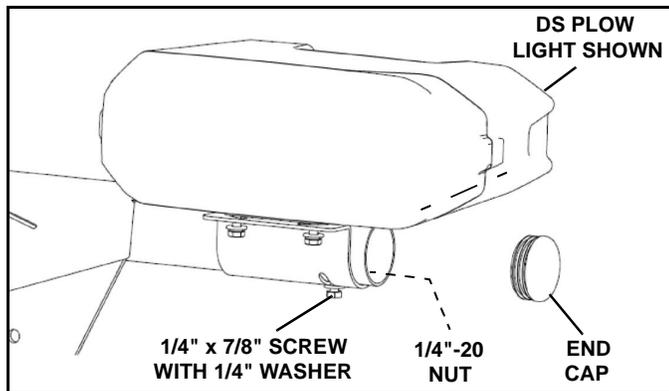


Figure 1-17

8. Apply dielectric grease to all light harness connectors. Connect the plow light harness with the black male connector to the driver side lamp and the plow light harness with the black female connector to the passenger side lamp.

9. Check operation of all lamp functions (Low beam headlamp, high beam headlamp, marker lights and directional signals).

10. Aim plow lights with plow in the fully raised position. Lock the lamps in the adjusted position by tightening four 1/4" x 7/8" horizontal adjustment screws and one 1/4" x 7/8" vertical adjustment screw and 1/4" nut securely. (See Figure 1-17)

*NOTE: In order to conform to Federal Motor Vehicle Safety Standards a SAE J602 Approved aiming device must be used to aim plow lights.*

11. Install an end cap in each end of the light bar. (See Figure 1-17)

## Mounting Snow Plow To Vehicle

1. Drive truck into plow. Align light/lift bar frame inside of subframe lugs. Pins should fit inside slots cut into subframe lugs. (See Figure 1-18)

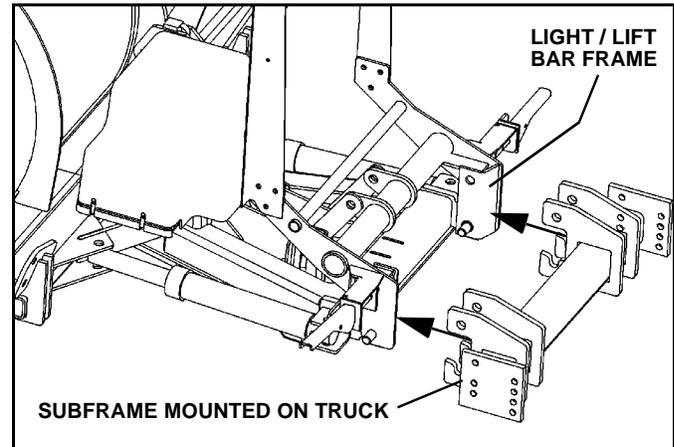


Figure 1-18

*NOTE: If pins are too high or low to fit into slots on subframe, adjust the height by plugging in the plow and hand held controller. To lower the pins, turn on down pressure and press down. To raise the pins, press up.*



### WARNING

When using the hand held controller to raise or lower the plow A-frame for mounting the plow to the vehicle, be especially careful of the movement of the light bar. This movement will occur when raising or lowering the A-frame or jack stand.

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH**



### WARNING

Pressing the blade angle functions will result in the A-frame swinging if it is not secured to the truck. Do not press the angle function during plow installation.

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH**

2. Plug in power harness and remove controller from truck cab. Plug controller into plow.



## WARNING

The power cable in front of the truck is wired directly to the battery. The power cable is always energized, even if the truck is turned off. Always replace the protective cap after disconnecting the plow power cable. Allowing an unprotected plug to contact metal parts of the truck may cause electrical component damage. Never use a metal object to clean the plug contacts.

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH**

3. Rotate light/lift bar into position by turning on down pressure and pressing the lower button. (See Figure 1-19)

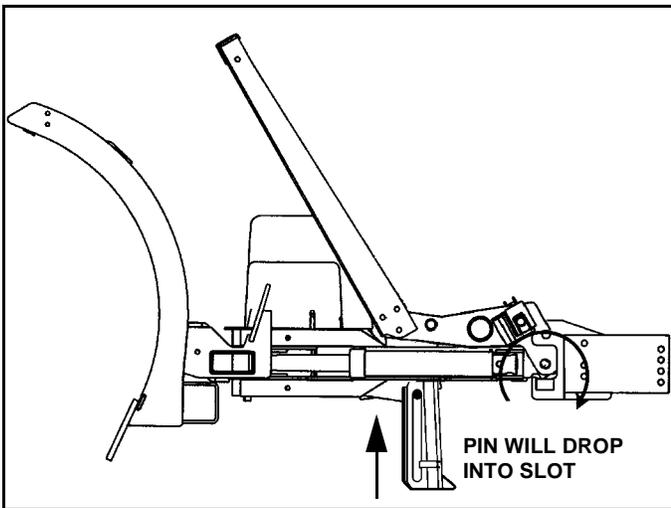


Figure 1-19

4. Put plow into float position by turning down pressure off. Rotate pin handles down to lock pins in place. (See Figure 1-20)



## WARNING

Make sure that upper hitch pins are engaged before moving truck. Hitch pins not fully engaged could result in the plow separating from the truck.

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH**

*NOTE: Upper hitch pins are fully engaged when pin handle is tight against pin bracket and you cannot see the upper hitch pin between the pin bracket and pin handle. (See Figure 1-20)*

*If upper hitch pins are not fully engaged:*

*A. Raise plow an inch off the ground, then lower.*

*Or,*

*B. Turn Down Pressure ON and then OFF.*

*Upper hitch pins will snap into place.*

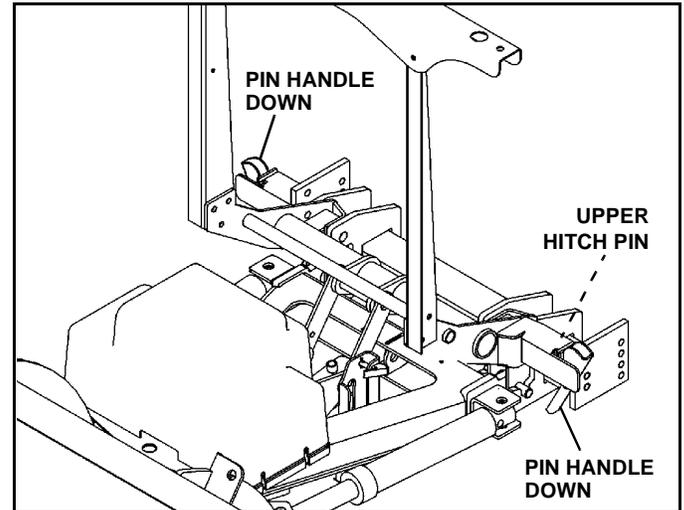


Figure 1-20

5. Unplug plow from control.

6. Disengage both jack stand pins by pulling on handles. Raise the jack stand and engage the bottom pin by pushing on the handle. Make sure pin is engaged in hole by rotating jack stand back and forth. (See Figure 1-21)

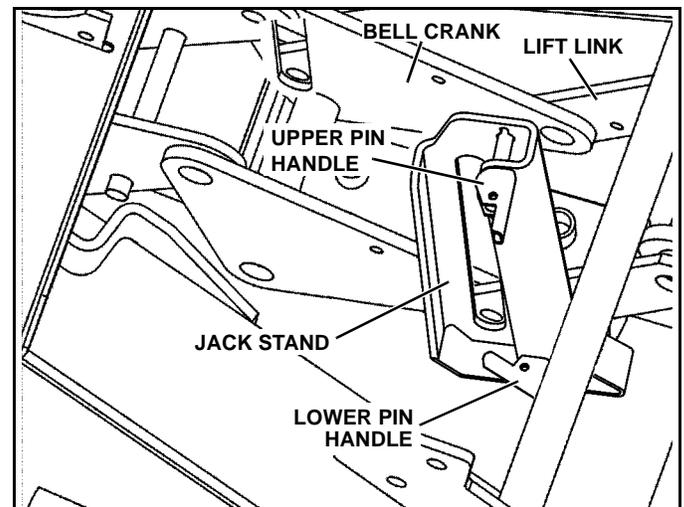


Figure 1-21



## CAUTION

Many new vehicles are equipped with onboard circuit sensors designed to display a dashboard LED when a headlight fails. Generally, these sensors are activated or tripped any time the circuit is being called upon to function while the headlight circuit is incomplete. This means that if a headlight fails while the headlight is in operation, the sensor will trip and the dashboard indicator will light up. It also means that if a headlamp socket is left empty—or a faulty lamp is installed—and the circuit is then activated, the sensor will trip and the dashboard indicator will light up.

These headlight circuit sensors are often engineered with pre-designated failure limits. This means that a sensor may be tripped a limited number of times. After that limit is reached the sensor may need to be reset by the dealer or replaced by the manufacturer.

Sno-Way EIS plow light systems essentially operate through a planned interruption of the headlight circuit. When the truck-side connectors are detached from one another, the vehicle headlamps are disconnected from the truck circuits which otherwise power them. Until those truck-side connectors are attached to the plow-side light connectors, the truck-side circuits are open. This means that if the truck's onboard sensors are active while the plow lights are being attached to the truck, the truck's sensors may trip.



## CAUTION

To avoid unnecessarily tripping the truck's sensor, every time the plow lights are being attached to the truck circuits or the truck circuits are being reattached to the vehicle lights, the truck's lights should be turned off.

Due to the aforementioned concerns, operators of vehicles equipped with EIS lights should make themselves aware of whatever circuit sensors may be installed on their vehicles. Operators should further become familiar with their vehicle manufacturer's description of how their truck's sensors are actuated or tripped. Finally operators should know whether pre-designated failure limits may be engineered into their truck's sensors and what repair or replacement procedures are recommended should those limits be reached. Currently, the vehicle models affected are as follows:

**2006 and later-Dodge Dakota and Durango - All packages.**

**2006 and later-Dodge 1500, 2500 and 3500- All packages.**

**2008 Ford F250-F550 - All packages.**

7. Unplug light harness connectors on truck, and disconnect plow light connectors, which had been plugged together for corrosion protection during storage. (See Figure 1-22)

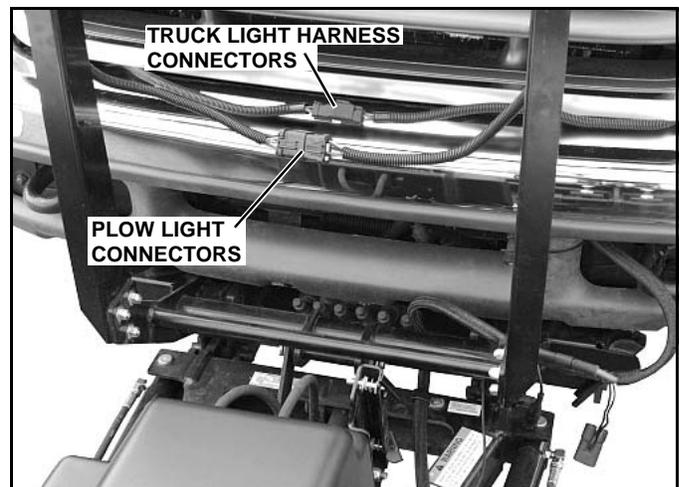


Figure 1-22

8. Plug plow light connectors into mating connectors on truck light harness. (See Figure 1-23)



Figure 1-23

5. Position the cylinder lock clamp around the exposed (chrome) portion of the lift cylinder with the open side of the cylinder lock up. Install the pin. (See Figure 1-24)

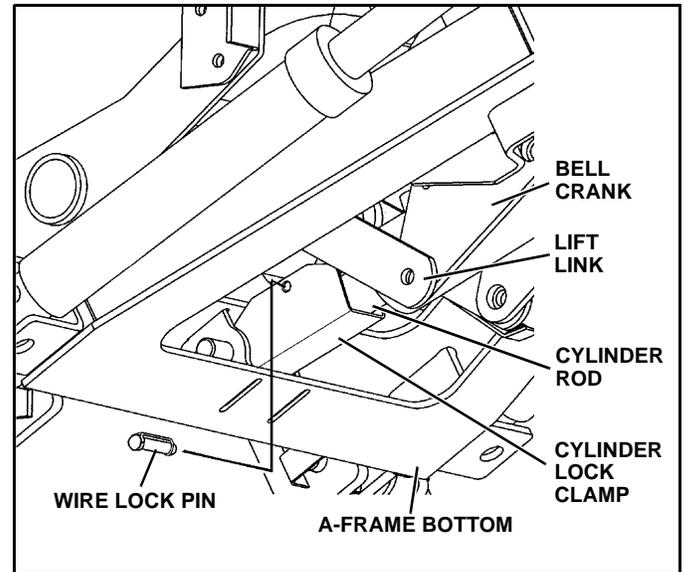


Figure 1-24

6. Lower the plow so that cylinder lock clamp is tight against cylinder.



## WARNING

Failure to properly connect plow lights to vehicle light harness will prevent plow lights from functioning. Follow proper procedure to connect light harnesses and test lights before operating.

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH**

9. Plug control harness on plow into truck. Plug plow control inside truck cab.

10. Raise, lower and angle plow to make sure no hoses or wires pinch in the plow mechanism.



## WARNING

Failure to lower plow onto clamp could block headlights resulting in an accident.

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH**

## Installing The Cylinder Lock Clamp



## WARNING

Always install the cylinder lock clamp when the plow blade is raised and the operator is not engaged in plowing operations. Equipment failure or inadvertent operation of the plow control while driving could allow the plow blade to fall, resulting in injury.

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH**

1. Raise the plow to the full UP position.
2. Turn the ignition OFF and apply the parking brake.
3. Turn OFF the hand-held controller.
4. Remove the pin from the cylinder lock clamp.

## Removing Snow Plow From Vehicle

Choose a location for the plow storage, which will allow the plow to be removed from the vehicle and not be moved after removal. Also, choose a location that will not allow the plow stand to sink into the ground. A dry, protected area is recommended.

1. Lower plow to the ground, put vehicle in park, turn off the engine and set the parking brake.
2. Disconnect the plow lights from the truck light harness. (See Figure 1-25) Disconnect the plow control harness and replace the protective storage caps. (See Figure 1-27)

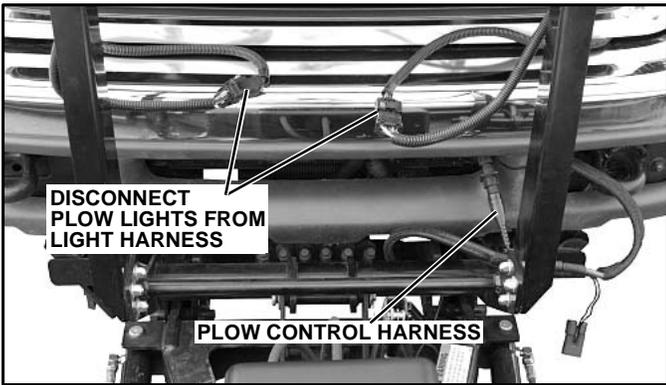


Figure 1-25

3. To prevent corrosion on the contacts, plug the male and female connectors on the plow together. (See Figure 1-26)

4. To make the truck lights operable, plug the male and female connectors on the truck light harness together. (See Figure 1-26)

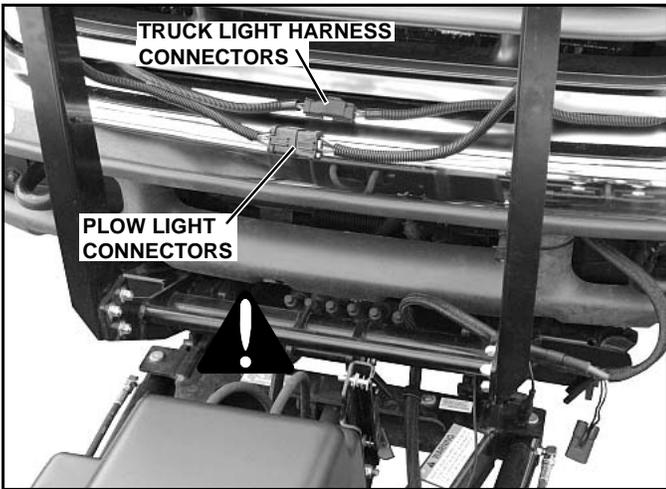


Figure 1-26



**WARNING**

Failure to reconnect the main light harness on the truck when removing plow will cause truck lights to not operate, which could cause an accident. Test lights before operating.

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH**

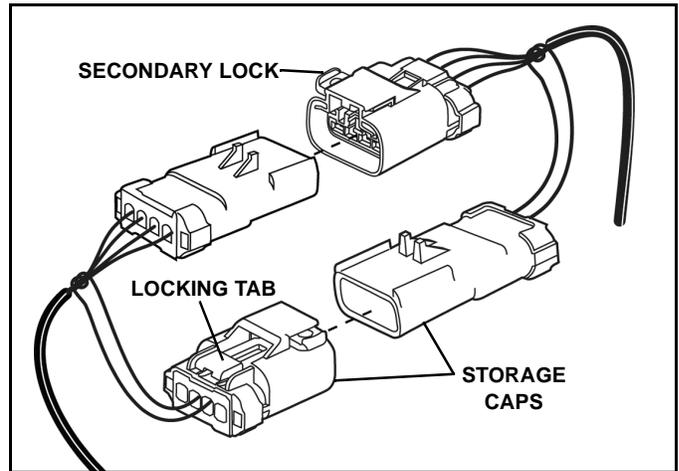


Figure 1-27

5. Turn Down Pressure ON and then OFF.

6. Rotate pin handles up (straight out) to unlock main pins. (See Figure 1-28)

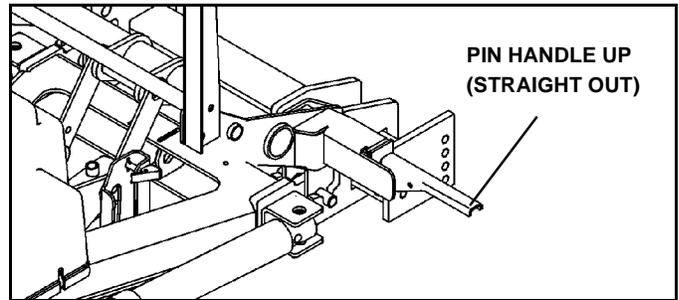


Figure 1-28

7. Disengage lower jack stand pin by pulling on handle. Lower the jack stand and engage the top pin by pushing on the handle. Make sure pin is engaged in hole by rotating jack stand back and forth. (See Figure 1-29)

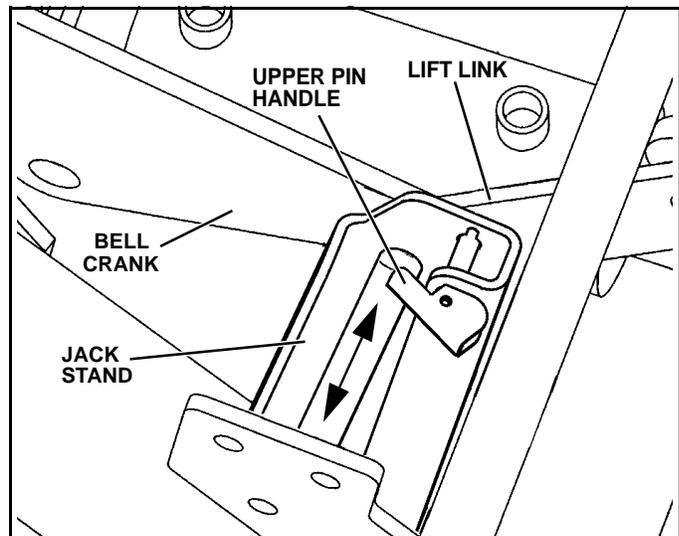
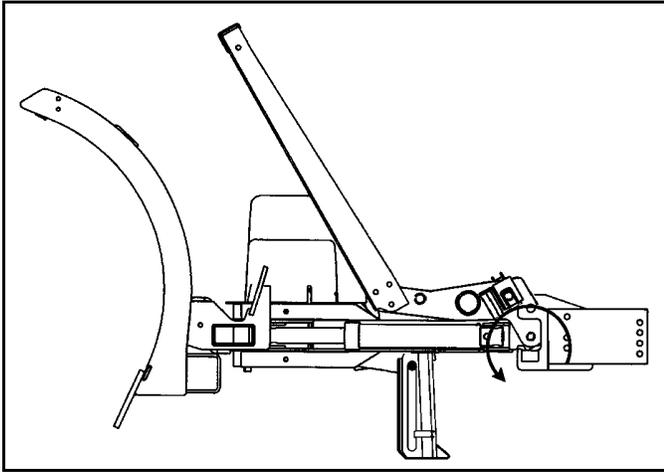


Figure 1-29

8. Remove controller from truck cab and plug into plow control harness.

9. Rotate jack stand down and raise A-frame by pressing the up button. (See Figure 1-30)



**Figure 1-30**

10. Disconnect power harness, replace protective caps and back truck away from plow.

## **Plow Storage**

When storing the plow for long periods of time use the following guidelines.

1. If the plow will not be stored on pavement, place a board under the jack stand to prevent it from sinking into the ground.
2. To prevent corrosion, coat the exposed portion of the cylinders with light grease.
3. Grease all pivot points.
4. Fill hydraulic reservoir to the fill line to minimize trapped air.
5. Place dielectric grease on the terminals of all electrical plugs, including those under pump cover. Make sure protective caps are in place or plugs are plugged together.
6. Check and replace any worn or damaged component, such as cutting edges, deflectors, and bushings.

# MAINTENANCE

## General



### WARNING

Before servicing plow, lower plow to the ground or onto cylinder lock clamp and disconnect main power harness.

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH**

- Before operating, perform a through visual inspection of the equipment. Look for fluid leaks, cracked, bent or broken components, loose nuts, bolts or attachments and proper fluid levels.
- A clean system is essential to long pump life and proper performance.
- When adding oil to the reservoir, wipe the area around the filler port clean before removing the breather cap. Use clean oil and a clean funnel, (DO NOT use a cloth or rag to strain the oil).

**IMPORTANT:** Sno-Way supplies type 5606 Sno-Way Hydraulic Oil with the unit from the factory. If additional oil is added it must be compatible with Sno-Way oil. If another type of oil has been used in the system the same type of oil must be used for topping off system. Improper hydraulic fluid can cause operating problems in cold weather.

- Do **NOT** use synthetic oil.
- Oil must contain an anti-foam additive.
- The operational environment for snow plows is an extremely harsh and corrosive one.
- Ensure all electrical connections are clean and tight.
- To prevent rust from forming, clean and repaint exposed metal surfaces.
- **NEVER** operate the equipment with the protective covers or guards removed.

## Break In Period

The plow will go through a break in period during which the A-frame and swing frame will settle in. After 15-20 hours of operation check for free play of the A-frame and swing frame pivot.

1. Push down on end of blade as far as it will go on the right or left side. Measure and record the distance from the ground to the bottom edge of the wear strip.
2. Pull upwards on the same end of the plow as far as it will go. Measure and record the distance from the ground to the bottom edge of the wear strip.
3. Subtract the two measurements. If the number is greater than 1-1/2" then the free play needs to be adjusted.

## To Remove Excessive Free Play

1. Tighten the pivot bolt nut (typically 1/6 to 1/3 turn, one or two flats).

## Periodic Inspection

After every 20 hours of operation perform the following inspections:

1. Inspect plow assembly including sub frame for any damage or excessive wear. Replace parts as necessary.
2. Inspect all fasteners (Plow & Truck Mount) to insure they are properly tightened. Re-tighten loose fasteners to the proper torque. Loose fasteners on the Bellcrank, Pump Platform to A-Frame, Power Unit to the Pump Platform and Truck Mount must have the nylock nuts replaced and tightened while using Sno-Way thread locker 96115529. (Refer to torque specification chart in this manual).
3. Apply a small amount of light oil to: attachment pin and handle assemblies, pivot pins between the blade and swing frame, and pivot pins at lift, swing and wing cylinders on both sides of plow. Also lubricate jackstand pins. (See Figure 1-31 and Figure 1-32).

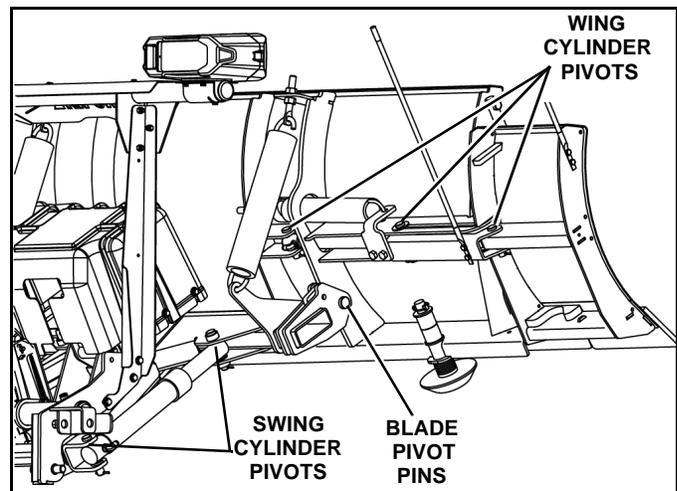


Figure 1-31

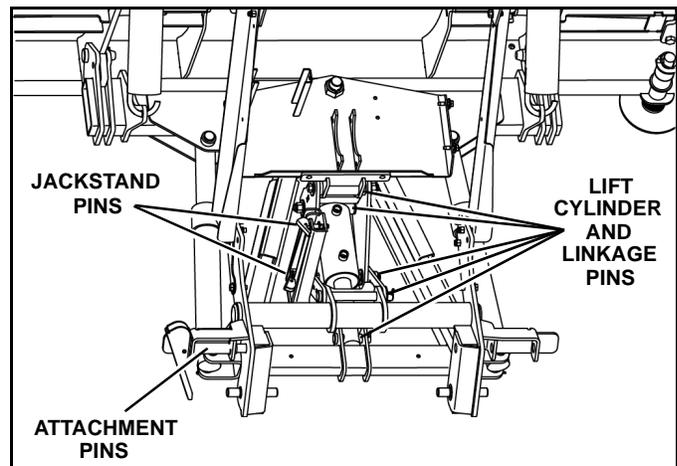


Figure 1-32

4. Fold the wings slightly and apply oil or grease to the wing pivot pins through two lubrication holes provided in each pin housing. (See Figure 1-33)

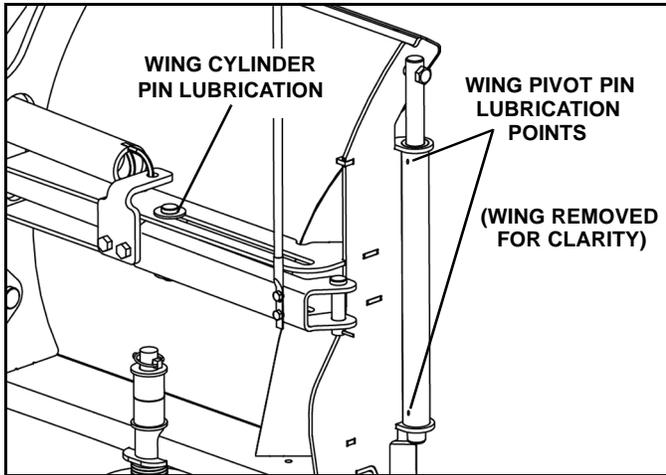


Figure 1-33

5. Add grease to wing cylinder pin and track. (See Figure 1-33)

6. If wear is noticed between the A-frame and the swing frame apply a good quality anti-seize lubricant to this area.

## Fluid Requirements

**IMPORTANT:** Sno-Way supplies type 5606 Sno-Way Hydraulic Oil with the unit from the factory. If additional oil is added it must be compatible with Sno-Way oil.

It is recommended that the fluid in the hydraulic system be changed once a season.

Do **NOT** use synthetic oil.  
Oil must contain an anti-foam additive.0



## CAUTION

- Using the proper oil increases the life expectancy of the most critical part of your plow; the hydraulic power unit.
- Failure to use the proper oil can cause extensive damage to the power unit, seals and hydraulic cylinders.
- Improper oil can cause operating problems and poor performance in cold weather.

## Changing Oil and Cleaning Filter Screen



## CAUTION

Using the proper oil increases the life expectancy of the most critical part of your unit; the Hydraulic power unit.

*NOTE: Oil should be changed at the beginning of every season. We recommend cleaning the filter screen at every oil change; this will help ensure maximum life and maximum performance from the pump assembly.*



## WARNING

- Allow the system to cool down before draining oil or handling system components. Burns can result from contact with hot oil.
- Never disconnect any hydraulic line or fitting with the plow in the raised position. Always lower the plow and relieve pressure before removing any lines or caps.

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH**

1. Move plow to a clean, dry area with a solid surface. Lower the plow to the ground, put vehicle in park, turn off the engine and vehicle ignition, set the park brake, and turn off the plow controller.



## WARNING

Ensure engine is OFF and set parking brake before working on plow. Vehicle movement, equipment failure or inadvertent operation of the control switches during maintenance could result in serious injury

**FAILURE TO HEED CAN RESULT IN INJURY OR DEATH.**

2. To prevent inadvertent short circuit or electrical shock, disconnect the power harness and control harness at the vehicle bumper.

3. Loosen two bolts and washers on each side and remove the power unit cover. (See Figure 1-34)

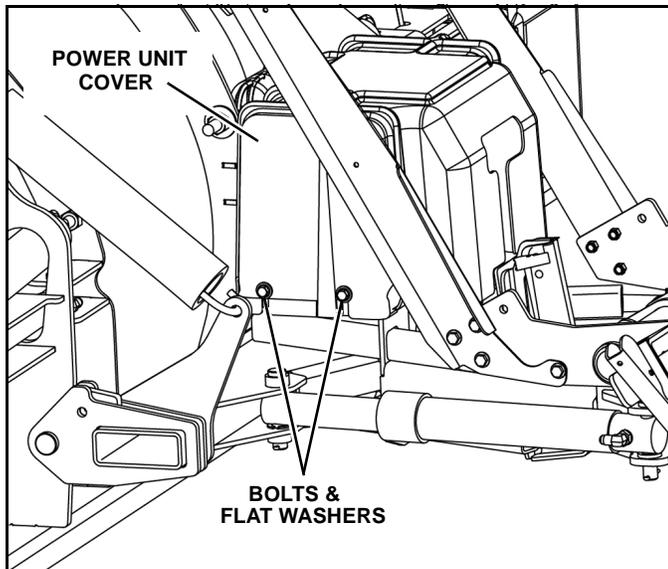


Figure 1-34

4. Remove the filler/breather cap from the reservoir.

5. Using a suction gun, drain the oil (most of it) from the power unit reservoir.

*NOTE: Be careful to avoid contacting and damaging the filter screen while removing the oil.*

6. Remove the lift cylinder hose(s) from the valve block. Remove the swing and wing cylinder hoses from the fitting in the valve block. Mark hoses before removal to be certain they are reinstalled in the correct location.

7. Place the hoses in a container to catch oil expelled from cylinders. Cycle the lift cylinder by disconnecting hitch pins and pushing and pulling on light bar. Cycle swing cylinders by disconnecting from swing frame and pushing and pulling on cylinder rod.

8. Loosen the band clamp, which holds the reservoir on the center section. Pull and twist the reservoir until it separates from the center section. Place a container under the power unit to catch spilled oil. Note the position of the reservoir oil pick-up tube and be sure the tube is in the same position when the filter is removed and installed. (See Figure 1-35)

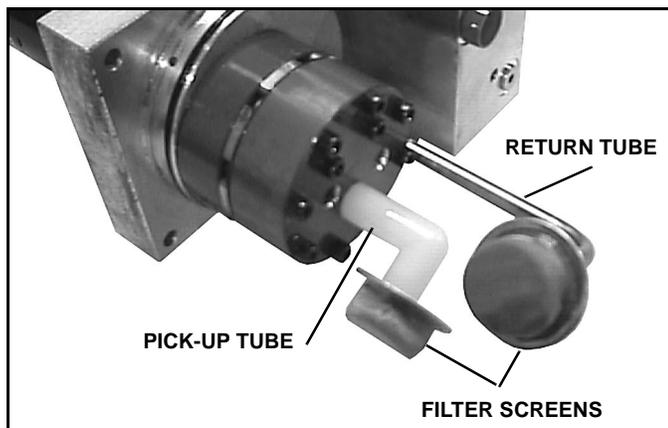


Figure 1-35

9. Clean the inside and outside of the reservoir with a suitable solvent.

10. Pull the filter screens off the return and suction tubes (hold it by the metal cover, not by the screen) and clean with a suitable solvent. Blow dry with low pressure compressed air from the inside. (See Figure 1-35)

11. Carefully re-install the filter screens. Use care when handling the screens to avoid damage.

12. Inspect the O-ring between the reservoir and the power unit center section and replace it if damaged. Wipe the surface of the O-ring with fresh oil and then push the reservoir onto the center section of the power unit. Be sure to reposition the reservoir so that the oil filler cap is in the same location as before removal.

13. Tighten the band holding the reservoir to 80-120 lb-in. torque.

14. Reconnect hoses and tighten fittings as follows:

- Hydraulic fittings with lock nuts should be assembled with at least three full turns of the fitting in the port and then the lock nut should be tightened to 27 lb-ft.
- Hydraulic fittings with 37 degree flare end swivels should be torqued to 18-20 lb-ft.



## CAUTION

**Do Not use Teflon® tape or pipe compound on hydraulic fittings. These can dislodge and jam valves in the hydraulic system.**

15. Fill the hydraulic oil reservoir until the fluid level registers full on oil level mark on oil reservoir.

*NOTE: Vehicle must be parked on level ground, Plow must be in the lowered position, and Wings must be folded fully to the rear in order to properly check the oil level. Checking oil level with plow elevated or with wings folded forward will give wrong reading.*

16. Refer to plow operation instructions and operate the plow to purge all air from the hydraulic system.

17. Replenish the fluid in the reservoir until the fluid level registers full on oil level mark on oil reservoir.

18. Operate system and check for leaks, repair or tighten as necessary.

19. Install the power unit cover, ensuring that the flat washer on all four bolts are on the exterior of the cover. Tighten bolts securely. (See Figure 1-36)

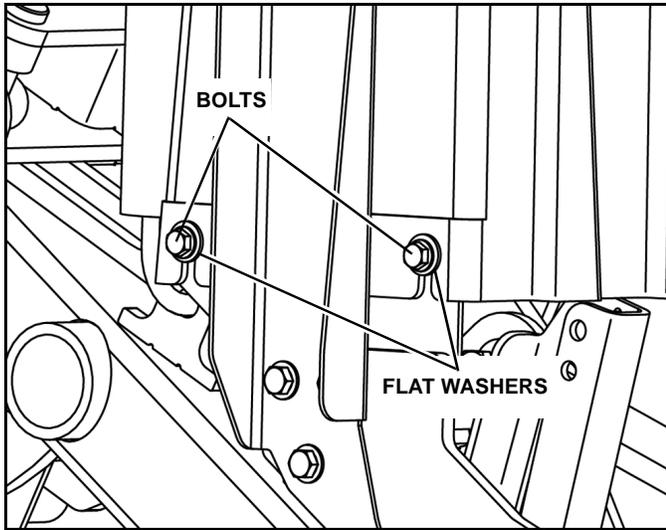


Figure 1-36

## Trip Spring Adjustment

See "Mechanical Installation" on page 5.

## Cutting Edge Replacement

*NOTE: Cutting edge must be replaced when it is worn to the bottom edge of the frame.*

1. Raise plow to full up position.
2. Place a jack stand under both ends of the blade bottom rail.
3. With the Down Pressure™ Hydraulic System OFF, lower plow until firmly resting on jack stands. Turn vehicle ignition switch and plow control OFF and apply vehicle parking brake.
4. Remove current cutting edge from plow. Position new cutting edge up to bottom rail.
5. Insert one carriage bolt through cutting edge and blade on either end of the plow and loose install lock nut.
6. Insert one carriage bolt through the opposite end of the cutting edge and blade on the opposite end of the plow and loosely lock nut.
7. Insert the remaining carriage bolts and loosely install flat washers and lock nuts on each.
8. Beginning on either side, tighten all nuts securely.

## Plow Shoe Adjustment

This plow is equipped with the ability to utilize two (2) plow shoes. The plow shoes are located at the outboard end on each side of the blade.

To ensure the best function of this snow plow, it is a requirement that both plow shoes be used at ALL times.



### WARNING

Keep hands and feet clear of wings and center section when setting blocking and lowering plow. Moving or falling assemblies could result in serious injury.

**FAILURE TO HEED CAN RESULT IN INJURY OR DEATH.**

Adjust the plow shoes as follows:

1. Raise plow to full up position.
2. Support blade with a jack.
3. Turn vehicle ignition switch and plow control OFF and apply emergency brake.
4. Adjust shoe assemblies by removing shoe mounting lynch pin and adding or subtracting washers on the top or bottom of the shoe-mounting bracket. (See Figure 1-37)

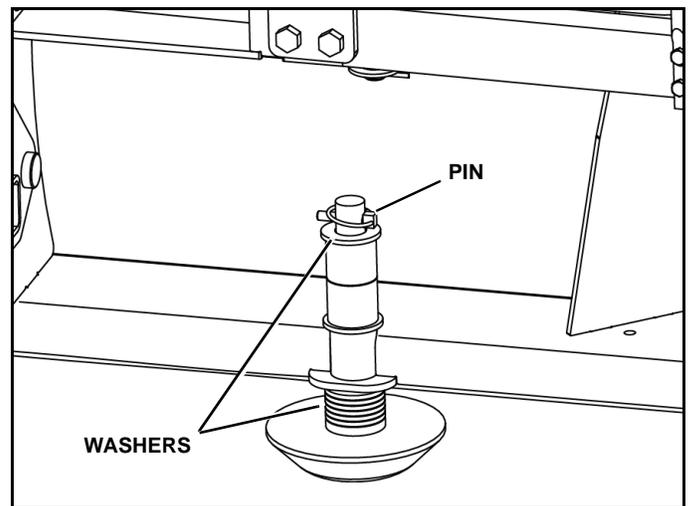


Figure 1-37

5. After the disk shoe position is properly adjusted place washer on the shoe stem - above the disk shoe mounting bracket and below the retaining lynch pin - to remove all up and down movement of the disk shoe in the bracket. Failure to do so will result in excessive wear of the holes in mounting bracket or bending of the disk shoe stem.

**IMPORTANT:** Snap lynch pin ring over so that it contacts the pin. If ring does not contact lynch pin, rotate the pin and reverse the direction of the ring. If the ring does not contact the pin it is not locked and could fall out.

## Emergency Plow Raise

If your snowplow becomes inoperable for any reason, follow the instructions below to raise the plow for transport to your nearest Sno-Way Dealer.

1. Move truck to level hard ground.
2. Place a jack under the swing frame as close to the A-frame as possible.
3. Raise jack until the A-frame is at approximately 30 degrees with the ground.
4. Make sure the plow and jack are stable. Place a jack stand or wood blocking under the A-frame to prevent the plow from suddenly dropping.



### **WARNING**

**Failure to place a jack stand under the plow could result in the plow rapidly falling.**

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH**

5. Install cylinder lock clamp. (See "Installing The Cylinder Lock Clamp" on page 12.)
6. Remove Jack and Jack stand.
7. Drive to your nearest Sno-Way dealer for service.

# PLOWING OPERATION

## Operating Class

The Sno-Way Revolution HD Series plow is specifically designed for heavy duty snow plowing with many full size 3/4 ton, 1 ton 4x4 and other vehicles with a GVWR rating up to 20,000 lbs.

*NOTE: The loaded vehicle, including any ballast weight and optional equipment, must not exceed the Gross Vehicle Weight (GVW) or front or rear Gross Axle Weight (GAW) ratings specified on the Safety Compliance Certification Label located on the driver's side door opening.*

*NOTE: All vehicles that are equipped with Sno-Way snow plows should be equipped with all vehicle manufacturer's recommended options for snow plowing.*

For additional information, refer to your dealer and the Sno-Way Application Guide for proper vehicle applications.

## Before the Season Begins

1. Inspect plow vehicles brakes, headlights, plowing lights, windshield wipers, flashers, electrical system, and cooling system for proper operation.
2. Inspect plow assembly including sub frame for any damage or excessive wear. Replace parts as necessary
3. Inspect all fasteners to insure they are properly tightened. Re-tighten loose fasteners to the proper torque (Refer to torque specification chart in this manual).
4. Apply a small amount of light oil to: attachment pin and handle assemblies, pivot pins between the blade and swing frame, and pivot pins at lift and swing cylinders. Also lubricate jackstand pins. (See Figure 1-31 and Figure 1-32.)
5. If wear is noticed between the A-frame and the swing frame apply a good quality anti-seize lubricant to this area.
6. Clean and repaint any exposed metal parts with corrosion resistant enamel.
7. Check free play between the A-frame and swing frame pivot. Adjust if necessary. (See "Break In Period" on page 15.)
8. Check the oil level and repair any oil leaks.
9. Inspect electrical connectors. Make sure the contacts are clean, and apply a small amount of dielectric grease.
10. Install auxiliary and flashing lights (if not equipped). Ensure auxiliary lights are aimed properly (with the plow raised).
11. If ballast is required, position and secure ballast behind rear wheels, for optimum performance.

## Transporting Vehicle With Plow Attached

1. Position the blade out of the beam path of the headlights before driving.



### WARNING

**The MegaBlade™ Series will partially block the plow lights when fully raised, especially if a deflector is present. Always lower the plow so the lights are able to go past the blade in the raised position for transportation. Blocked plow lights could result in an accident.**

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH**

2. Do not exceed 45 M.P.H. when driving with the snowplow attached. Braking distance is increased and handling impaired at speeds above 45 M.P.H.
3. Reduce speed when crossing railroad tracks or when road conditions deteriorate.
4. Never change blade angle or height while driving.
5. Inspect plow and attaching hardware for damage before transporting or plowing.

## Plowing Like A Pro



### WARNING

**Wear your seat belt! Contact with a hidden obstruction can cause serious personal injury from bodily contact within the vehicle cab or whiplash from sudden stops.**

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH**



### WARNING

**• Never exceed 10 m.p.h. when plowing! Serious personal injury can result, as well as damage to equipment and property, if an unseen obstruction is encountered while plowing.**

**• Never plow with your head protruding from the vehicle side window. Serious head or neck injuries can result from sudden stops or coming into contact with tree branches, signs or other stationary objects.**

**FAILURE TO FOLLOW CAN RESULT IN INJURY OR DEATH.**

*NOTE: The air bag is factory set to deploy at a certain acceleration level. The air bag will deploy with the plow attached if an obstruction is hit with enough force to reach this level. Always plow within the recommended plowing speeds and know the area you are plowing to avoid any obstructions.*

*NOTE: For better clean up of hard packed snow; raise the disc shoes so that the cutting edge of the blade comes into direct contact with pavement. Use the lowest possible gear to place maximum power behind the cutting edge.*

For instructions on using the plow controller to manipulate the plow see the manual included with your plow control package.

1. Become familiar with the area to be plowed and mark potential hazards before the snow falls. Many immovable objects cannot be seen when covered with snow. Developing a plan early can save valuable time and equipment damage. Allow sufficient room to pile snow, out of the traffic area, with enough space for when the next storm comes.

2. Plow with the storm. The “Pros” are out early removing only several inches at a time. Allowing snow to accumulate to unmanageable levels can cause removal problems and wear and tear on equipment. The plow is not a “Ram” or a “Bulldozer”. If used properly, it will give many years of safe and reliable service.

3. Research municipal ordinances for restrictions on the disposal of snow. Many municipalities do not allow snow to be placed in or moved across roads or highways.

4. Research state department of transportation rules on maximum width restrictions for snow plows. Certain blades may require permits.

5. The Revolution HD product is a heavy duty plow that carries to 2 to 3 times the snow volume of normal plows. You may experience occasions when the plow will not lift because the amount of snow in front of the blade. Excessive stacking with large amounts of snow load (especially wet heavy snow) will heat up the hydraulic oil causing the plow to lift slower.

The power unit could become overheated and rendered inoperable unless the power unit is allowed to cool to ambient temperature.

To avoid overheating:

- Lift the blade only as high as necessary
- Program macro functions so that the pump is not running when the plow has already stopped moving.
- Avoid performing excessive functions such as holding the button down so that the pump continues to run even though the plow has stopped moving.
- Use the snow pile to assist in lifting the plow blade (Let the stack do the lifting work).
- Structure/Plan snow plowing (coordinate accounts if possible so excessive stacking with large amounts of snow are divided out).

## Using The Down Pressure™ (DP) Hydraulic System

The Down Pressure™ (DP) Hydraulic System was designed for removing hard packed snow from hard surfaces that has been driven on prior to plowing.

The system should be turned OFF when plowing surfaces such as gravel, dirt, sand, etc., to prevent cutting into the surface.

Activating the system applies down pressure to the down pressure side of the lift cylinder. This down pressure will force the cutting edge through hard packed snow. If down pressure decreases as a result of a low spot, more down pressure will be applied to the lift cylinder. When a high spot is encountered the down pressure will be relieved to allow the plow to follow the contour without lifting the front of the truck.

## Clearing Driveways

1. Head into driveway with the blade angled to move snow away from buildings. Continue to widen the drive path by rolling snow away from buildings on successive passes.

2. If there is a garage at the end of the driveway, plow to within several vehicle lengths of the garage and push the snow off the driveway.

3. Raise the blade and drive through the snow up to the garage. Drop the blade and "Back Drag" the snow 1-1/2 vehicle lengths back. Repeat as necessary.

4. Back the vehicle to garage door and plow forward toward street, removing the remaining snow.

## Plowing Roadways

A roadway covered with unpacked snow that is not over 4-6" deep can be plowed by angling the plow wings to move the snow all to one side.

If the roadway is covered with deep and/or hard packed snow, angle the blade to either side and plow a single path down the center. The roadway can then be widened by making successive passes on each side of the first path, with the blade angled to move snow toward the outer edge of the roadway.

## Clearing Parking Lots



### CAUTION

**Excessive stacking of snow causes undue stress to the snowplow and vehicle. Repeated loading of this nature may result in the failure of plow components designed to protect the snowplow and vehicle from major damage.**

1. "Back Drag" areas in front of buildings and near walls then work away from buildings towards the outer edges of the lot.

2. Plow a single path down the center in the longest direction.

3. Angle plow toward the outside and make successive passes until the area is cleared and the snow is "Stacked" around the outer edges. If snow is too deep to clear in the above manner, clear main traffic lanes and stack snow at intermediate positions.

# TROUBLESHOOTING

## Introduction

Whenever service is necessary, your local dealer knows your plow best and is interested in your complete satisfaction. Return your snowplow to your local dealer for maintenance service or any other assistance you may require. If you are unable to do so, this trouble-shooting guide should help you determine the problem. However, before attempting the servicing of your plow, you should possess good mechanical abilities and a total understanding of the mechanism.

 <b>CAUTION</b>
<p><b>First read all warning instruction, the safety messages, and directions before attempting any adjustments or repairs to your unit!</b></p>

PLEASE: Before calling parts and service personnel be certain that:

1. You have read this guide carefully and are certain that all of the suggestions pertaining to your problem have been attempted.

2. You have the following available:

- A. Date snowplow was originally installed
- B. Power Pack Serial Number
- C. Controller Serial Number
- D. Blade Serial Number
- E. Pump Serial Number

This information should be recorded on page 2 of this Owners Manual.

## Troubleshooting Quick Reference

1. Check vehicle electrical system for proper operation.
2. Check to see that ProControl™ controller is “on”.
3. Check all wiring to be sure that battery terminals are clean and connections to battery, fuse, solenoid, and all connectors on plow harness are clean and tight.
4. Check oil level in hydraulic system reservoir.
5. Check for external leakage at cylinders, hoses, and power unit.
6. Check the voltage at the coils which operate solenoid valves to be sure that the voltage at the coils is a minimum of 10.5 volts DC.

## TROUBLESHOOTING GUIDE

PROBLEM	PROBABLE CAUSE	CORRECTIVE ACTION
Motor will not run/ motor runs slow	Fuse Blown	Check the circuit breaker / 250A fuse at your battery as well as the 10A fuse on the pump harness. If either fuse has blown check over all electrical wiring to determine why the fuse blew and replace fuse
	Motor solenoid failed	Replace Motor solenoid.
	Motor seized	Remove and replace motor, torque motor bolts between 50 to 60 inch pounds.
	Motor brushes worn	Replace motor.
	Seal between motor and pump damaged allowing oil to enter motor housing	Remove the motor. Drain oil from the reservoir. Loosen the clamp and remove the reservoir. Remove the 4 Allen screws and remove the pump from the base block. Remove pump seal and replace. If the motor can be salvaged, clean out motor and reassemble. If the motor can not be salvaged replace motor.
Motor continues to run and will not shut off	Wires shorted out	Check all wires starting at solenoid working your way back to the vehicle.
	Solenoid shorted internally	Replace solenoid.
	Receiver shorted internally	Test the brown wire on the small post of the solenoid so see If the wire has a continuous ground without function. Replace receiver.

# TROUBLESHOOTING GUIDE

PROBLEM	PROBABLE CAUSE	CORRECTIVE ACTION
Blade will not lift (motor runs)	Hydraulic fluid level low	Fill hydraulic fluid up to the fill line on the reservoir using Sno-Way hydraulic fluid.
	Improper main system pressure relief valve setting	Using a 3000 psi gauge plumbed into the gauge port (GP), run plow over relief. Adjust main pressure relief screw to the proper main system pressure for the series of plow. This can be found in the back of your owners manual or online at SNOWAY.com.
	Breather cap plugged	Remove and replace breather cap.
	Coil on valve (F)	Check if there is magnetism on coil (F). If there is not swap coil with the coil (A). If the problem moves to the angle function the coil is bad and needs to be replaced.
	Lower valve (F) stuck	Check valve to make sure there is magnetism on the "F" coil. Remove the "F" valve and swap it with the "E" valve. If the blade lifts your valve was stuck closed. Remove and replace the valve.
	Raise cylinder binding	Check all linkages in the bell crank area. Replace and damaged components.
	Pick up tube filter plugged	Remove hydraulic fluid from the tank. Remove the tank and observe the pick up tube screen. Clean or replace if necessary.
	Worn/failed pump	Using a 3000 psi gauge plumbed into the gauge port (GP), run plow over relief. Adjust main pressure relief screw. If the pressure will not raise and the angle functions work remove hydraulic fluid and tank. Replace pump.
	Pick up tube is not submerged in fluid	Remove hydraulic fluid and tank. Turn pick up tube so it is angled down to the bottom of the tank.
	Down pressure valve (E) stuck open	Check valve to make sure there is not magnetism on the "E" coil. Remove the "E" valve and swap it with the "F" valve. If the blade lifts, your valve was stuck open. Replace the valve.
	Raise Valve (C) not functioning	Check "C" coil for magnetism. Remove the "C" valve and inspect. Make sure the lower part of the valve moves free and there is no debris causing the valve to stick. If stuck and cant be freed up replace valve.
Blade lifts slowly	Hydraulic fluid level low	Fill hydraulic fluid up to the fill line on the reservoir using Sno-Way hydraulic fluid.
	Breather cap plugged	Remove and replace breather cap.
	Improper main system pressure relief valve setting	Using a 3000 psi gauge plumbed into the gauge port (GP), run plow over relief. Adjust main pressure relief screw to the proper main system pressure for the series of plow. This can be found in the back of your owners manual or online at SNOWAY.com.
	Pick up tube filter plugged	Remove hydraulic fluid from the tank. Remove the tank and observe the pick up tube screen. Clean or replace if necessary.
	Improper oil viscosity for outside air temperature/ Ice in hydraulic tank	Change oil with Sno-Way hydraulic fluid.
	(continued)	

# TROUBLESHOOTING GUIDE

PROBLEM	PROBABLE CAUSE	CORRECTIVE ACTION
Blade lifts slowly (continuation)	Weak system pump	Using a 3000 psi gauge plumbed into the gauge port (GP), run plow over relief. Adjust main pressure relief screw. If the pressure will not raise and the angle functions work remove hydraulic fluid and tank. Replace pump.
	Low vehicle battery voltage	Check voltage at both the battery and at the solenoid during function. The battery may show 12V when the plow is not under load. If the voltage drops below 9V when operating the plow, trouble shoot power system on your vehicle.
Plow lifts but does not hold - New plow first action	Dirt in check valve	Cycle raise and lower system to flush debris.
	Dirt in lower valve (B)	Cycle raise and lower system to unstick valve.
Plow lifts but does not hold - second action	Dirt or Debris in check valve	Cycle raise and lower system to unstick valve if this does not work replace valve.
	Lower valve (B) stuck	Check valve to make sure there is not magnetism on the "B" coil. Remove the "B" valve and swap it with the "F" valve. If the blade lifts your valve was stuck open. Replace the valve.
	Seals, O-ring(s) on lower valve (B) damaged	Remove the lower valve (B) and inspect the O-rings to see if they are damaged. If damaged replace the O-ring if there is one available. If not replace the valve.
	Ground available at lower coil (B) without activation	Test the control receiver to see if there is a ground signal sent to the lower coil (B) without activation. This can be done using a Sno-Way control test (99101028). If you do not have a test box remove the two wires off of the (B) coil and check to see if the blue with the white trace wire has a ground signal coming from it. The control will need to be turned on. Tap the raise function to make sure the control is not in the float or down pressure mode as this would send ground to the wire. If the ground is present the receiver (black/ yellow box on snow plow) will need to be replaced. You should also check the OHM reading on the (B) coil as well as the other coils on the valve block. If the OHM reading on the (B) coil does not read the same as the other coils replace the coil as well.
	Piston seals leaking (Internal) on raise cylinder	Raise the plow up in the air and support the blade with a hydraulic floor jack. Remove the hose off of the rod side of the lift cylinder. Slowly lower the floor jack and watch to see what direction the fluid flows from the lift cylinder. If the fluid sucks into the lift cylinder the seals are good. If the fluid flows out of the lift cylinder, fluid is leaking past the seals and the cylinder needs to be replaced.
Unit will not lower (Gravity) (Down pressure off)	Plugged breather cap	Remove and replace breather cap.
	Low or no current available at lower coil (B)	Check wiring harness to make sure the connection had not been severed. If a ground is present when operated the blue with the white trace wire the coil may be weak. Swap coil with another coil on the valve block. If the problem moves to a different function replace coil.
	Lower valve (B) sticking or stuck	Swap out the (B) valve with the ( E ) valve. If the plow lowers the valve is sticking and should be cleaned or replaced.
	(continued)	

# TROUBLESHOOTING GUIDE

PROBLEM	PROBABLE CAUSE	CORRECTIVE ACTION
Unit will not lower (Gravity) (Down pressure off) (continuation)	Lower coil (B) inoperative	Check to see if the blue with the white trace wire has a ground signal. If it does and the coil is not magnetized, the coil needs to be replaced.
	Raise cylinder damaged allowing movement in one direction only	Visually inspect bell crank assembly and lift cylinder. If it is damaged remove and replace.
Unit will not apply Down Pressure (Down Pressure switch ON)	Lower valve (B) sticking or stuck	Remove the lower valve (B) and swap it out with the ( E ) valve. If down pressure engages, the (B) valve is sticking and will need to be cleaned or replaced.
	Inoperative down pressure, pressure switch	Remove the yellow and the brown wires from the pressure switch. Using a continuity tester check for continuity across the two prongs of the pressure switch. If the switch does not have continuity the switch has failed and need to be replaced.
	Down Pressure relief valve setting too low	The motor will be starting and stopping rapidly or running constantly. The down pressure relief valve can be adjusted. It is recommended that you take the plow to your local Sno-Way dealer to determine if the adjustment is set to the proper pressure setting. To adjust remove the top cap of the down pressure relief valve. Using an Allen wrench turn the set screw inside the valve clockwise 1/4 turn until the motor cycling stops for a minimum of 45 sec. If this can not be achieved the relief valve is damaged and needs to be replaced.
	Valve (E) sticking or stuck closed	Check to make sure there is magnetism on coil ( E ). If there is remove ( E ) valve and swap it with valve (F). If down pressure now works the valve is sticking and needs to be cleaned or replaced.
	Valve (F) sticking or stuck open	Check to make sure there is not magnetism on coil ( F ). If there is remove ( F ) valve and swap it with valve ( E ). If the motor stops running and the down pressure now works the valve is sticking and needs to be cleaned or replaced.
	Broken wire/ open circuit in down pressure electrical circuit	Check wiring harness to make sure the connection had not been severed or shorted on to a different ground causing the pressure switch or float / raise (F) valve to stay open.
Blade will not angle (motor runs)	Hydraulic fluid level low	Fill hydraulic fluid up to the fill line on the reservoir using Sno-Way hydraulic fluid.
	Low or no current available at angle coil (A or D) BAD GROUND	Check wiring harness to make sure the connection had not been severed. If a ground a present when operated from the red (A) or green (D) wire one of the coils may be weak. Swap the coil with another coil on the valve block. If the problem moves to a different function replace coil.
	Angle coil (A or D) inoperative	Check to see if the red (A) or green (D) wire has a ground signal. If it does and the coil is not magnetized the coil needs to be replaced.
	Angle cylinder binding or bent	Visually inspect cylinder. If it is damaged replace cylinder.
	Pick-up tube not submerged in fluid	Add fluid to the fill line. See maintenance section of owners manual.
	(continued)	

# TROUBLESHOOTING GUIDE

PROBLEM	PROBABLE CAUSE	CORRECTIVE ACTION
Blade will not angle (motor runs) (continuation)	Pilot operated check valve sticking or stuck closed	Remove pilot check valve and inspect both cartridges and piston. If the valve has external springs make sure they both are not damaged and installed properly. Clean valves and re install.
	Angle valve (A or D) not operating	Swap the (A or D) valve out with the (C) raise valve and see if the angle function works. If the problem moves to the raise function replace valve.
Unit angles very slowly	Hydraulic fluid level low	Fill hydraulic fluid up to the fill line on the reservoir using Sno-Way hydraulic fluid.
	Pivot bolt too tight clamping a-frame to swing frame	Loosen pivot bolt slightly to free up swing frame movement.
	Improper oil viscosity for outside air temperature/ Ice in hydraulic tank	This will effect all functions. Replace hydraulic fluid with Sno-Way hydraulic fluid.
	Damaged cylinder	Visually inspect cylinder. If it is damaged replace cylinder.
	Cylinder packing improperly torqued or dry	Turn the Gland nut counter clockwise about 1/4 turn. If this does not fix the issue replace cylinder.
	Crossover relief valve pressure setting too low	All other problems should be addressed before moving to the cross over relief valve. If the cross over relief valve is not set properly you will also notice the plow not holding angle when plowing. If this is the case replace cross over relief valve.
Unit angles in one direction	Angle coil (A or D ) inoperative	Check to see if the red (A) or green (D) wire has a ground signal. If it does and the coil is not magnetized the coil needs to be replaced.
	Low or no current available at angle coil (A or D)	Check wiring harness to make sure the connection had not been severed. If a ground is present when operated from the red (A) or green (D) wire one of the coils may be weak. Swap the coil with another coil on the valve block. If the problem moves to a different function replace coil.
	Angle valve (A or D) not operating	Swap the (A or D) valve out with the ( C ) raise valve and see if the angle function works. If the problem moves to the raise function replace valve.
	Angle cylinder binding or bent	Visually inspect cylinder. If it is damaged replace cylinder.
	Crossover relief valve sticking or stuck	Remove cross over relief valve and inspect. Clean if possible or replace crossover relief valve.
Unit does not hold angle Note: This problem is usually noted when pushing snow.	Cross over relief valve pressure setting too low, sticking or stuck	Replace crossover relief valve.
	Pilot check valve has debris or damaged piston	Remove pilot check valve and inspect both cartridges and piston. If the valve has external springs make sure they both are not damaged and installed properly. Clean valves and re install.
Fluid leaking at power unit	Hydraulic fittings not torqued properly (too tight, too loose)	Inspect fitting tighten if too loose. If too tight inspect hose fitting for cracks. Check O-rings on fittings on valve block to see if they are damaged. Replace hoses or O-ring if they are available.
	(continued)	

# TROUBLESHOOTING GUIDE

PROBLEM	PROBABLE CAUSE	CORRECTIVE ACTION
Fluid leaking at power unit (continuation)	O-rings between valve block and base are worn/ missing or not seating properly	If the oil is leaking from between the top valve block and the base, remove the screws that hold the top valve block to the base. Check the O-rings. If they are damaged replace and seat properly.
	O-rings between base and the reservoir worn or not seating properly	Drain the oil out of the reservoir. Remove the tank. Inspect the O-ring on the base block. If it is damaged or not seated properly re seat or replace the O-ring.
	Reservoir over-full	Oil will leak out of the breather cap if this is the problem. Remove hydraulic fluid down to the fill line on the reservoir.
	Pump shaft seal leaking	This can be determined if there is oil leaking from the motor housing. Remove the motor. Drain the oil out of the reservoir and remove. Remove the pump from the base. Remove the pump seal. Install new seal. Reinstall all components removed.
	Valve block cap screw loose	Tighten cap screw.
	Reservoir fasteners loose	Tighten reservoir fastener or replace if damaged.
Wing does not hold position	Ground signal at retract coil (J or K) without activation	Test the control receiver to see if there is a ground signal sent to the wing retract coils (J or K) without activation. This can be done using a Sno-Way control test box (99101028). If you do not have a test box remove the two wires off of the (J or K) coils and check to see if the white (J) or green with the white trace (K) wire has a ground signal coming from it. The control will need to be turned on. If the ground is present the receiver (black/yellow box on snow plow) will need to be replaced. You should also check the OHM reading on the (J or K) coils as well as the other coils on the valve block. If the OHM reading on the (J or K) coil does not read the same as the other coils replace the coil as well.
	,Valve J or K sticking or stuck	Swap the J and the K valves. If the problem moves clean or replace the valve.
	Relief valve setting too low	Wing does not hold pressure under small load. Replace relief valve.
	Relief valve sticking or stuck	Remove relief valve and inspect. Clean if possible or replace.
Wing does not extend	Hydraulic fluid low	Fill hydraulic fluid up to the fill line on the reservoir using Sno-Way hydraulic fluid.
	Low or no current available at wing extend coil (G or H),	Check wiring harness to make sure the connection had not been severed. If ground is present when operated from the Orange (G) or Violet (H) wire one of the coils may be weak. Swap the coil with another coil on the valve block. If the problem moves to a different function, replace coil.
	Wing extend coil (G or H) Inoperative	Check to see if the orange (G) or violet (H) wire has a ground signal. If it does and the coil is not magnetized the coil needs to be replaced.
	Wing extend valve (G or H) not operating	Swap the (G or H) valve out with one of the angle valve (A or D) and see if the wing extend function works. If the problem moves to the angle function replace valve.

# TROUBLESHOOTING GUIDE

PROBLEM	PROBABLE CAUSE	CORRECTIVE ACTION
Wing does not retract	Return spring not properly tensioned	Adjust spring tension.
	Low or no current available at wing retract coil (J or K)	Check wiring harness to make sure the connection had not been severed. If a ground is present when operated from the white (J) or green with black trace (K) wire one of the coils may be weak. Swap the coil with another coil on the valve block. If the problem moves to a different function replace coil.
	Wing retract coil (J or K) inoperative	Check to see if the white (J) or green with black trace (K) wire has a ground signal. If it does and the coil is not magnetized the coil needs to be replaced.
	Wing retract valve (J or K) stuck or not operating	With the plow on the ground, swap the (J or K) valve out with one of the float/DP valve (B) and see if the wing retract function works. If the problem moves to the DP function, replace valve.
Blade wing(s) will not move	Hydraulic fluid level low	Fill hydraulic fluid up to the fill line on the reservoir using Sno-Way hydraulic fluid.
	Pickup tube not submerged in hydraulic fluid	Fluid level is low fill with Sno-Way hydraulic fluid up to fill line on reservoir.
	Wing relief valve pressure setting too low	The wing will not hold pressure when plowing. Replace relief valve.
	Wing cylinders bound or frozen	Push plow wings against a curb to try and free up the cylinders. If they do not move replace cylinders.

# THEORY OF OPERATION REVOLUTION HD SERIES

## Hydraulic Power Unit and Controls

The hydraulic power unit consists of:

- 12V DC Motor
- Hydraulic pump rated at 1.54 GPM @ 1500 PSI
- 1.35 quart capacity reservoir
- Fine mesh intake and return filters
- Filter screens on all outlet ports

The fluid supply line for the pump is submerged in the hydraulic fluid reservoir and is equipped with a fine mesh intake filter screen.

The 12V DC motor is protected electrically by a 250 amp fuse located between the battery and the motor solenoid.

The hydraulic pump is protected by a 2100 PSI system relief valve.

This unit is equipped with a down pressure function that allows the operator to selectively switch the system to provide additional hydraulic force to the cutting edge of the plow.

**IMPORTANT: The electric coils, which operate the solenoid valves, require a minimum of 10.5 volts DC for proper operation. Lower voltage will cause erratic operation, or failure to operate.**

The Revolution HD hydraulic controls consist of:

- System pressure relief valve, set to 2100 PSI.
- One crossover relief valve, set to 2500 PSI.
- Two three-way two position hydraulic valves for angle left or right functions.
- Two single acting hydraulic cylinders for angle left and right functions.
- One three-way two position, three two-way two position valves and two check valves for raise, lower and down pressure functions.
- One down pressure relief valve, set to 680-720 PSI.
- Two single acting spring return hydraulic cylinders for left and right wing functions.
- Two three-way two position, two two-way two position valves and two pressure relief valves set to 2150 PSI for wing functions.

## Electro-Hydraulic Operation

All hydraulic functions are controlled by the 12V DC electrical system which actuates coils on the hydraulic valves and the solenoid for the electric motor of the power unit.

12V DC power is fed from the battery post of the motor start solenoid through a 10 amp fuse to a control circuit board on the plow and from the circuit board to each coil.

Each coil is actuated by completing a circuit to ground through the coil and the circuit board by means of a signal to the circuit board from the hand-held controller in the vehicle, either by a wire transmitted signal or a radio signal.

*NOTE: This is a ground switching system and has power on the coils as soon as power is connected to the plow. The receiver module energizes the coils by providing a ground path to them.*

## Raise Mode Of Operation

Actuating the 'Raise' switch on the hand-held controller sends a signal to the control circuit board on the plow, which then actuates the motor start solenoid and the coil for the 'C' valve. (See Figure 1-38)

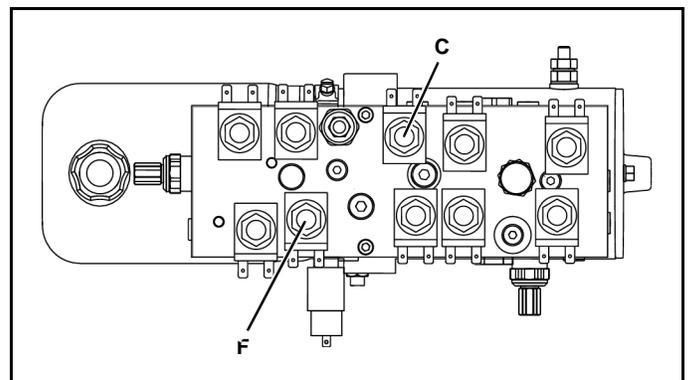


Figure 1-38

Actuating the start solenoid sends current to the power unit motor to cause the power unit to pump hydraulic fluid. Hydraulic fluid under pressure is directed through the 'C' valve to the lift cylinder causing it to extend and raise the plow. The 'F' valve is also actuated to allow fluid in the rod end of the double acting raise cylinder to return to the reservoir.

When the 'Raise' switch on the hand-held controller is released, the start solenoid circuit is broken, the motor stops, the circuits to the coils for the 'C' and 'F' valves are interrupted and these valves go to their normally closed positions.

## Lower Mode Of Operation - Gravity Down and Float

Actuating the 'Lower' switch on the hand-held controller sends a signal to the control circuit board on the plow. This actuates the coil for the 'B' valve and the 'F' valve, allowing hydraulic fluid to flow from the lift cylinder to the reservoir. (See Figure 1-39)

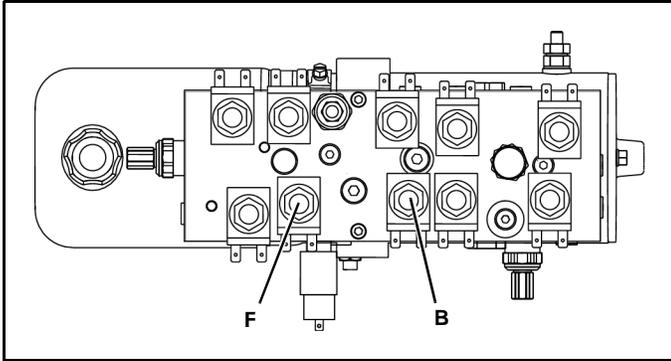


Figure 1-39

Once the 'Lower' switch has been actuated, the system will stay in this mode until the 'Raise' function is actuated or control is shut off, allowing hydraulic fluid to flow between the reservoir and the lift cylinder. This allows the lift cylinder to extend and retract as necessary to follow ground contours while plowing.

## Lower Mode Of Operation - Down Pressure™ Hydraulic (DP) System

This system operates only when both the 'DP' switch and the 'Lower' switch on the hand-held controller are actuated.

Actuating the 'DP' switch actuates the pressure switch, the 'B' valve coil, the 'E' valve coil and, through the pressure switch, the start solenoid as required. When the 'E' is actuated and the hydraulic pump operates, hydraulic fluid is directed to the rod end of the lift cylinder, retracting the cylinder and forcing the plow down. (See Figure 1-40)

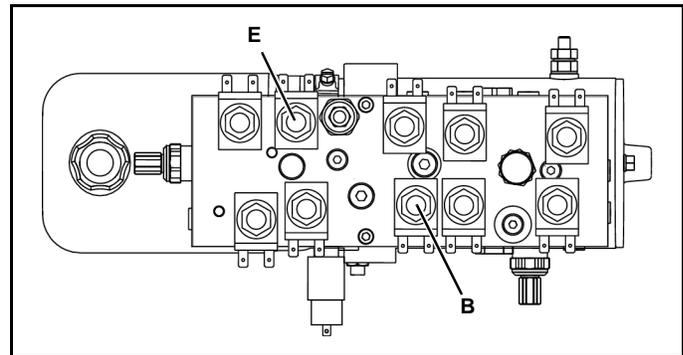


Figure 1-40

The pressure switch in this system senses the pressure of the fluid in the lift cylinder and closes when the pressure becomes low, allowing the motor and the pump to pump fluid into the rod end of the cylinder. When the pressure reaches the proper level the switch opens, shutting off the motor and the pump.

The system is protected by a relief valve which relieves excess pressure if the plow is forced up, such as by a bump or obstacle in the roadway. Once any obstacle is cleared, the plow can return to a lower position, which will also lower the pressure. If the pressure becomes too low, the pressure switch will activate the motor and pump as mentioned above to return pressure to normal levels.

The down pressure system is overridden any time the plow control is placed in the 'Raise' mode, but will resume when placed back in the 'Lower' position.

Also, note that the 'E' valve is deactivated anytime an angle or wing function is activated, but returns to its previous condition as soon as the angle function is completed.

## Angle Left or Right Mode of Operation

Actuating the 'Angle Right' switch on the hand-held controller sends a signal to the control circuit board on the plow. This actuates the start solenoid and the coil for the 'A' valve, allowing hydraulic fluid under pressure to flow through the 'A' valve to the swing cylinder. At the same time, the hydraulic fluid passing through the 'A' valve unseats a check valve in the circuit for the 'D' valve, allowing hydraulic fluid to flow from the opposite swing cylinder through the 'D' valve and back to the reservoir. (See Figure 1-41)

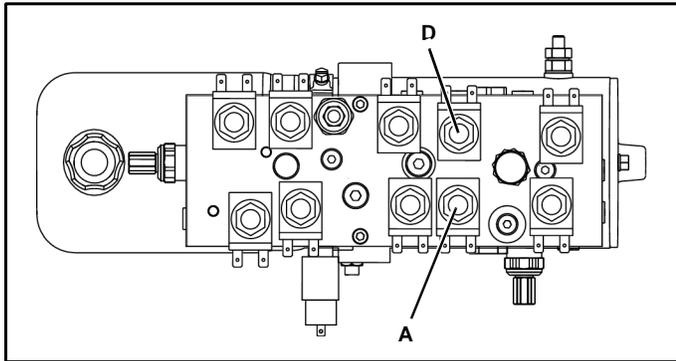


Figure 1-41

Actuating the 'Angle Left' switch on the hand-held controller sends a signal to the control circuit board on the plow. This actuates the start solenoid and the coil for the 'D' valve, allowing hydraulic fluid under pressure to flow to the swing cylinder. This fluid also unseats a check valve in the circuit for the 'A' valve, allowing fluid to flow from the opposite swing cylinder through the 'A' valve and back to the reservoir.

The angle circuits are protected by a crossover relief valve set to relieve pressure at 2500 PSI. If the blade of the plow contacts an obstacle during plowing operations, the crossover relief valves will allow fluid to flow out of the swing cylinder on the side encountering the obstacle, allowing the cylinder to retract and allowing the blade to adjust its angle to relieve the force from the outside.

## Left or Right Wing Mode of Operation

Actuating the 'Right Wing Extend' switch on the hand-held controller sends a signal to the control circuit board on the plow. This actuates the start solenoid and the coil for the 'G' valve, allowing hydraulic fluid under pressure to flow through the 'J' valve in its rested position to the right wing cylinder. (See Figure 1-42)

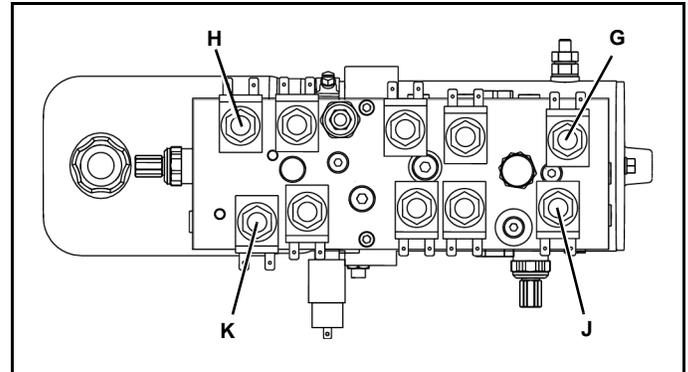


Figure 1-42

Actuating the 'Right Wing Retract' switch on the hand-held controller sends a signal to the control circuit board on the plow. This actuates the coil for the 'J' valve, allowing hydraulic fluid to flow through the 'G' valve in its rested position and back to the reservoir.

Actuating the 'Left Wing Extend' switch on the hand-held controller sends a signal to the control circuit board on the plow. This actuates the start solenoid and the coil for the 'H' valve allowing hydraulic fluid under pressure to flow through the 'K' valve in its rested position to the left wing cylinder.

Actuating the 'Left Wing Retract' switch on the hand-held controller sends a signal to the control circuit board on the plow. This actuates the coil for the 'K' valve, allowing hydraulic fluid to flow through the 'H' valve in its rested position and back to the reservoir.

Both wing circuits are protected by a relief valve set to relieve pressure on the circuit at 2150 PSI. If either wing contacts an obstacle during plowing operations, the relief valves will allow fluid to flow out of the wing cylinder on the side encountering the obstacle and allow the cylinder to retract.

## Dual Wing Mode of Operation

Actuating the 'Dual Wing Extend' switch on the hand-held controller sends a signal to the control circuit board on the plow. This actuates the start solenoid and the coils for the 'G' and 'H' valves, allowing hydraulic fluid under pressure to flow through the 'J' and 'K' valves respectively, allowing hydraulic fluid under pressure to flow to both wing cylinders. (See Figure 1-43)

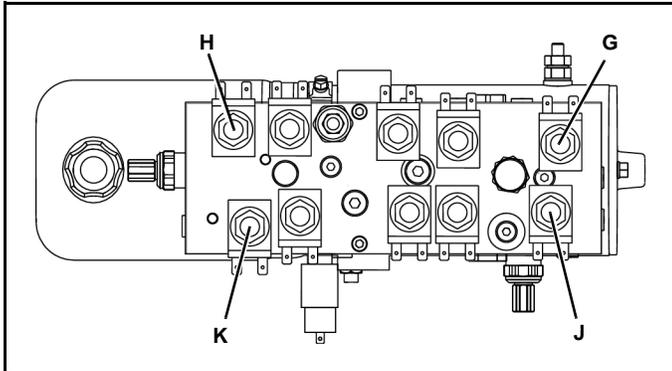


Figure 1-43

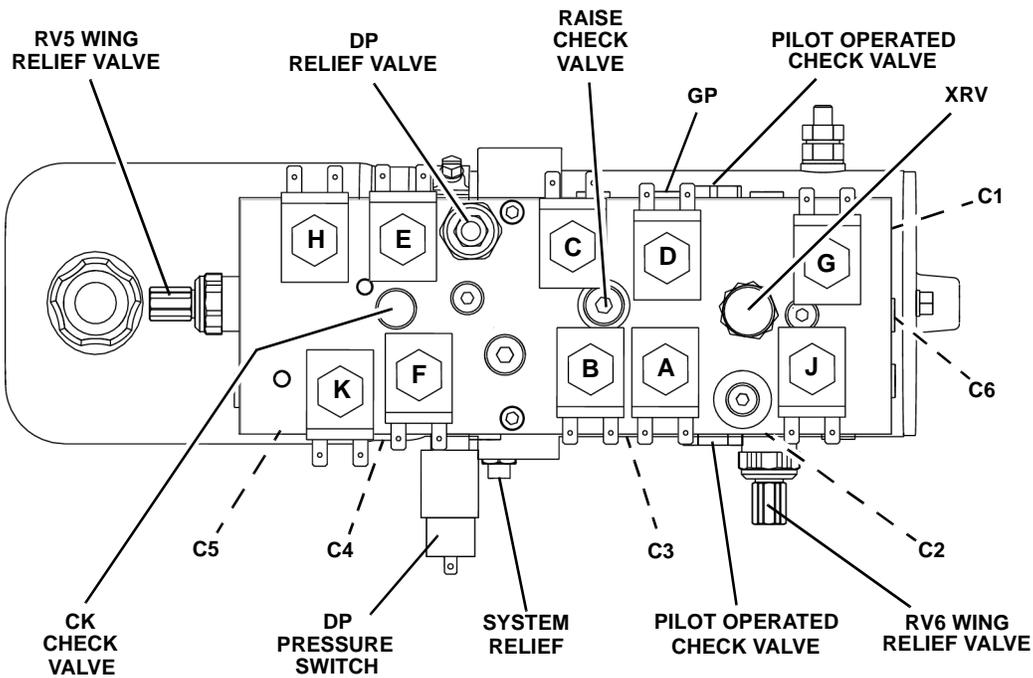
Actuating the 'Dual Wing Retract' switch on the hand-held controller sends a signal to the control circuit board on the plow. This actuates the coils for the 'J' and 'K' valves, allowing hydraulic fluid to flow through the 'G' and 'H' valves respectively and back to the reservoir.

Both wing circuits are protected by a relief valve set to relieve pressure on the circuit at 2150 PSI. If either wing contacts an obstacle during plowing operations, the relief valves will allow fluid to flow out of the wing cylinder on the side encountering the obstacle and allow the cylinder to retract.

## Fuse

A 250 Amp fuse is located near the battery in the primary 12V DC positive power circuit and is in place to protect the electrical system against direct shorts. A high current draw condition will cause the fuse to open and interrupt power to the plow. Once the cause of the high current situation is identified and corrected replace the fuse.

## REVOLUTION HD Power Unit Components



# THEORY OF OPERATION

## 32 CONTRACTOR SERIES

### Hydraulic Power Unit

The hydraulic power unit consists of:

- 12V DC Motor
- Hydraulic pump rated at 1.54 GPM @ 1500 PSI
- 1.35 quart capacity reservoir
- fine mesh intake and return filters
- Filter screens on all outlet ports

The fluid supply line for the pump is submerged in the hydraulic fluid reservoir and is equipped with a fine mesh intake filter screen.

The 12V DC motor is protected electrically by a 250 amp fuse located between the battery and the motor solenoid.

The hydraulic pump is protected by a 2100 PSI system relief valve.

If this unit is equipped with a down pressure option, this will allow the operator to selectively switch the system to provide additional hydraulic force to the cutting edge of the plow.

**IMPORTANT: For proper operation, ProControl system solenoid coils require a minimum of 10.5 volts DC. Lower voltage will cause erratic operation, or failure to operate.**

### Hydraulic Controls

The hydraulic controls consist of:

- System pressure relief valve, set to 2100 PSI.
- One crossover relief valve, set to 2400 PSI.
- Two three-way two position hydraulic valves for angle left or right functions.
- Two single acting hydraulic cylinders for angle left and right functions.
- One three-way two position, one two-way two position valve, and one check valve for raise and lower function for gravity plows.
- One three-way two position, three two-way two position valves and two check valves for raise, lower and down pressure functions for down pressure plows.
- One down pressure relief valve for down pressure plows.

### Electro-Hydraulic Operation

All hydraulic functions are controlled by the 12V DC electrical system which energize coils on the hydraulic valve and the power unit motor start solenoid.

ProControl and ProControl II systems (See Figure 1-44) directly apply +12V DC power to all valve coils as soon as power is connected to the plow.

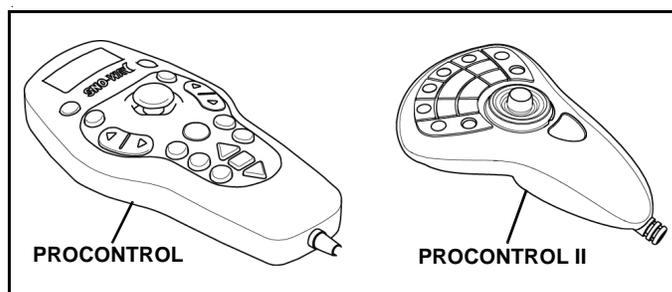


Figure 1-44

All systems employ ground switching to energize the hydraulic valve coils. The individual coils are energized as required when the control circuit board or receiver module completes the coil circuit path to ground by means of a signal from the wired or wireless hand-held controller in the vehicle.

### Raise Mode Of Operation

Actuating the 'Raise' switch on the hand-held controller sends a signal to the control circuit board on the plow, which then actuates the motor start solenoid and the coil for the 'C' valve.

Actuating the start solenoid sends current to the power unit motor to cause the power unit to pump hydraulic fluid. Hydraulic fluid under pressure is directed through the 'C' valve to the lift cylinder causing it to extend and raise the plow. On down pressure plows, the 'F' valve is also actuated to allow fluid in the rod end of the double acting raise cylinder to return to the reservoir.

When the 'Raise' switch on the hand-held controller is released, the start solenoid circuit is broken, the motor stops, the circuit to the coil for the 'C' valve and (if a down pressure plow) the 'F' valve is broken and these valves go to their normally closed positions.

## **Lower Mode Of Operation - Gravity Down and Float**

Actuating the 'Lower' switch on the hand-held controller sends a signal to the control circuit board on the plow. This actuates the coil for the 'B' valve and (if a down pressure plow) the 'F' valve, allowing hydraulic fluid to flow from the lift cylinder to the reservoir.

Once the 'Lower' switch has been actuated, the system will stay in this mode until the 'Raise' function is actuated or control is shut off, allowing hydraulic fluid to flow between the reservoir and the lift cylinder. This allows the lift cylinder to extend and retract as necessary to follow ground contours while plowing.

### **Down Pressure (DP) System**

This system operates only when both the 'DP' switch and the 'Lower' switch on the hand-held controller are actuated.

Actuating the 'DP' switch actuates the pressure switch, the 'B' valve coil, the 'E' valve coil and, through the pressure switch, the start solenoid as required. When the 'E' is actuated and the hydraulic pump operates, hydraulic fluid is directed to the rod end of the lift cylinder, retracting the cylinder and forcing the plow down.

The pressure switch in this system senses the pressure of the fluid in the lift cylinder and closes when the pressure becomes low, allowing the motor and the pump to pump fluid into the rod end of the cylinder. When the pressure reaches the proper level the switch opens, shutting off the motor and the pump.

The system is protected by a relief valve, which relieves excess pressure if the plow is forced up, such as by a bump or obstacle in the roadway. Once any obstacle is cleared, the plow can return to a lower position, which will also lower the pressure. If the pressure becomes too low, the pressure switch will activate the motor and pump as mentioned above to return pressure to normal levels.

The down pressure system is overridden any time the plow control is placed in the 'Raise' mode, but will resume when placed back in the 'Lower' position.

Also, note that the 'E' valve is deactivated anytime an angle function is activated, but returns to its previous condition as soon as the angle function is completed.

## **Angle Left or Right Mode of Operation**

Actuating the 'Angle Right' switch on the hand-held controller sends a signal to the control circuit board on the plow. This actuates the start solenoid and the coil for the 'A' valve, allowing hydraulic fluid under pressure to flow through the 'A' valve to the swing cylinder. At the same time, the hydraulic fluid passing through the 'A' valve unseats a check valve in the circuit for the 'D' valve, allowing hydraulic fluid to flow from the opposite swing cylinder through the 'D' valve and back to the reservoir.

Actuating the 'Angle Left' switch on the hand-held controller sends a signal to the control circuit board on the plow. This actuates the start solenoid and the coil for the 'D' valve, allowing hydraulic fluid under pressure to flow to the swing cylinder. This fluid also unseats a check valve in the circuit for the 'A' valve, allowing fluid to flow from the opposite swing cylinder through the 'A' valve and back to the reservoir.

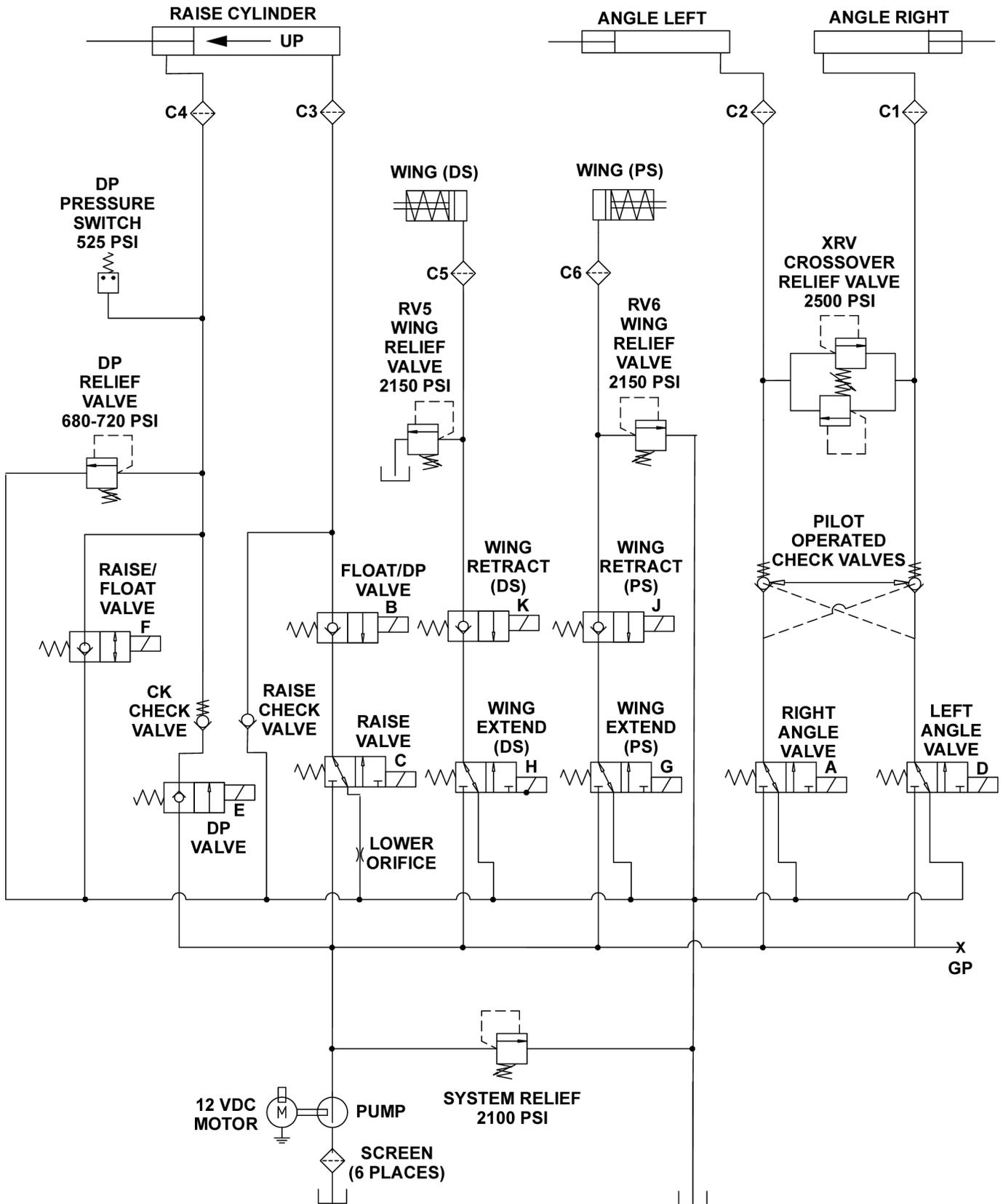
The angle circuits are protected by a crossover relief valve set to relieve pressure on the circuit a 2400 PSI. If the blade of the plow contacts an obstacle during plowing operations, the crossover relief valves will allow fluid to flow out of the swing cylinder on the side encountering the obstacle, allowing the cylinder to retract and allowing the blade to adjust its angle to relieve the force from the outside.

### **Fuse**

A fuse is located near the battery in the primary 12V DC positive power circuit and is in place to protect the electrical system against direct shorts. A high amp draw condition will cause the element in the fuse to interrupt current flow to the plow. The fuse will need to be replaced after interruption.

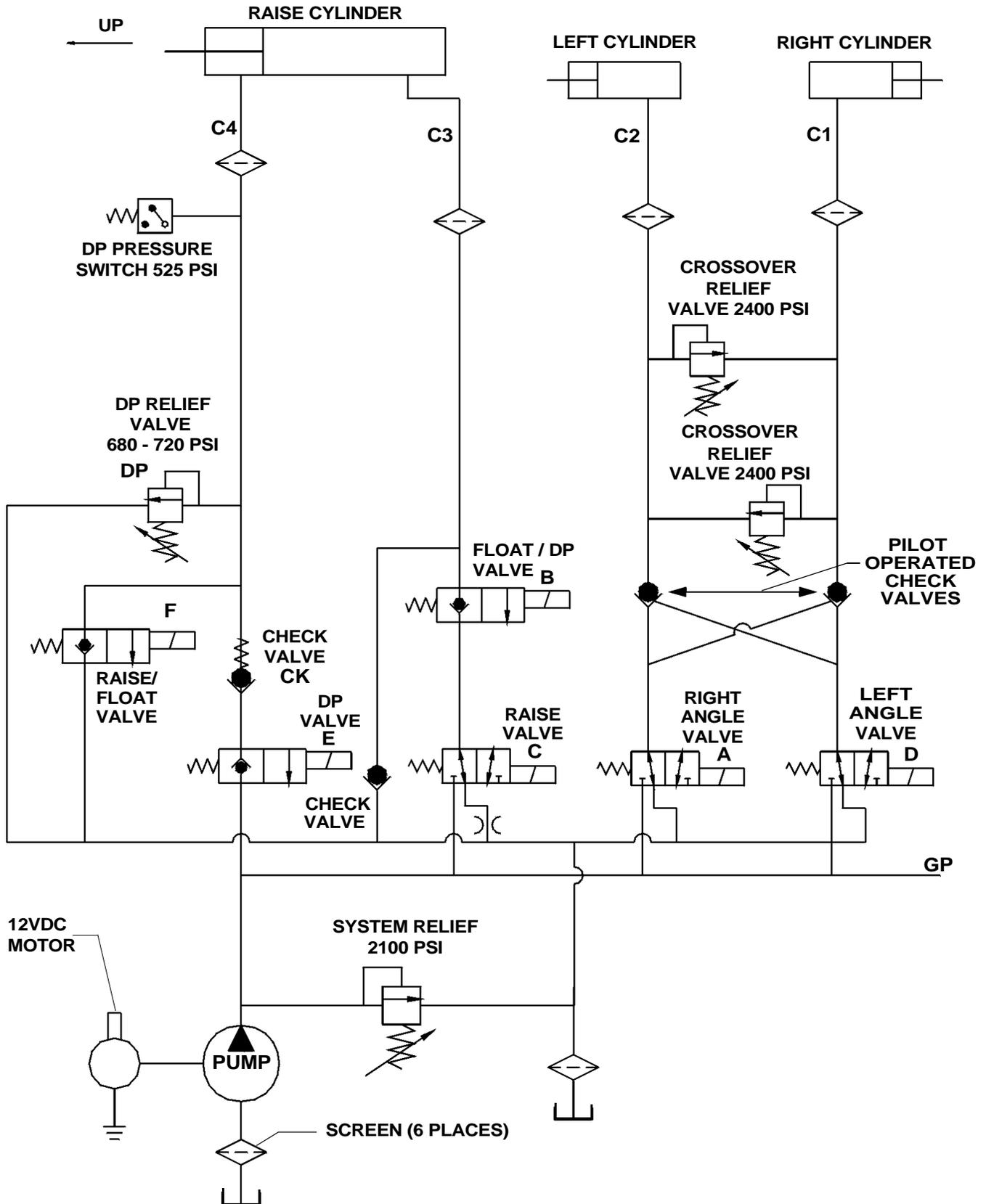
# HYDRAULIC SCHEMATIC

## With S.N. After REVHD100000



NOTE: DS - Driver (Left) Side; PS - Passenger (Right) Side

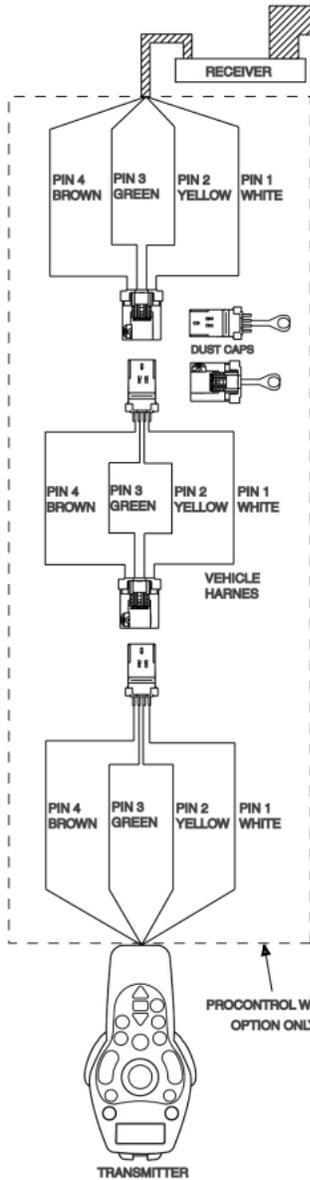
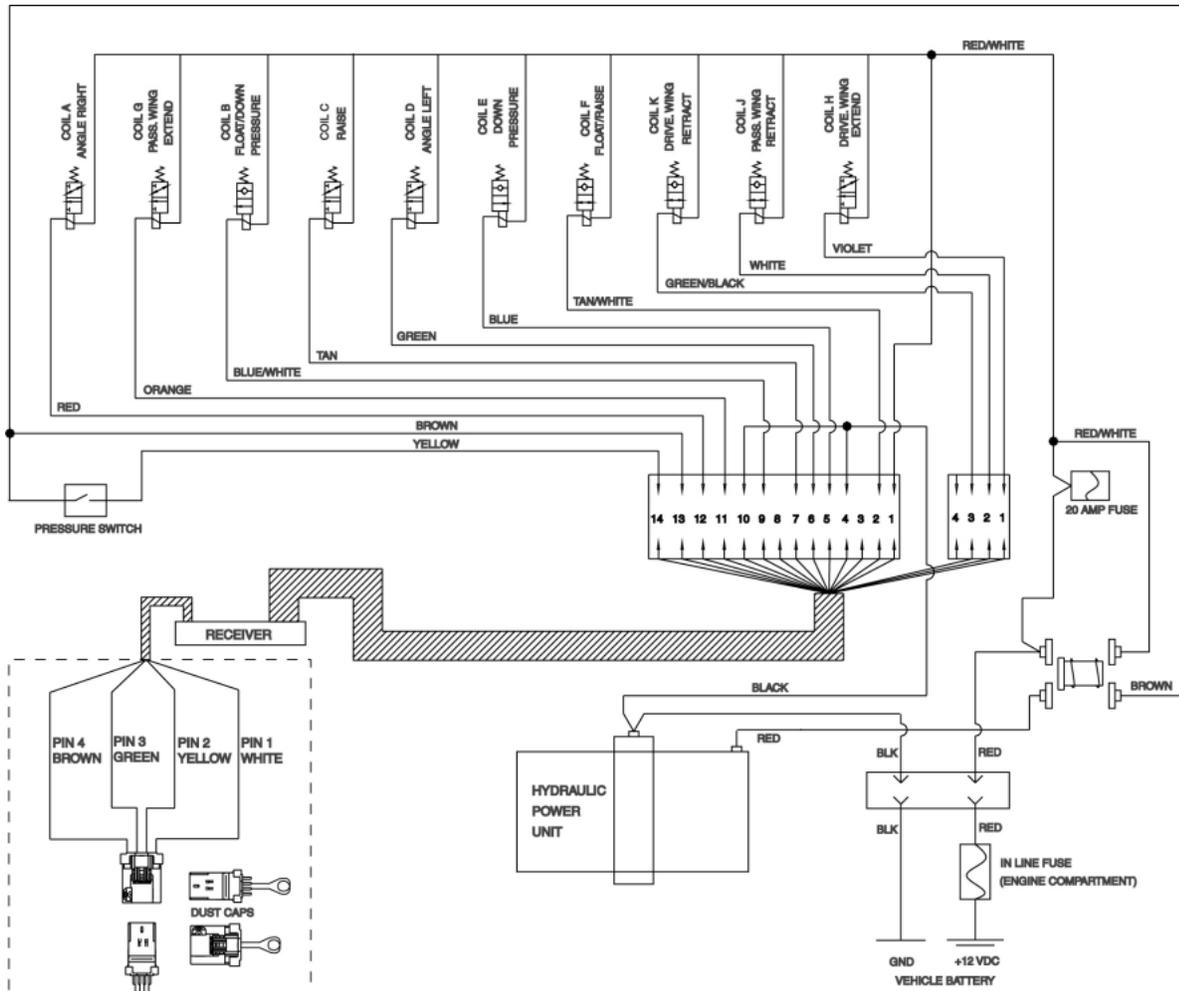
# HYDRAULIC SCHEMATIC (Down Pressure System) With S.N. After 32CD100000





# WIRING SCHEMATIC

## With S.N. After REVHD100000

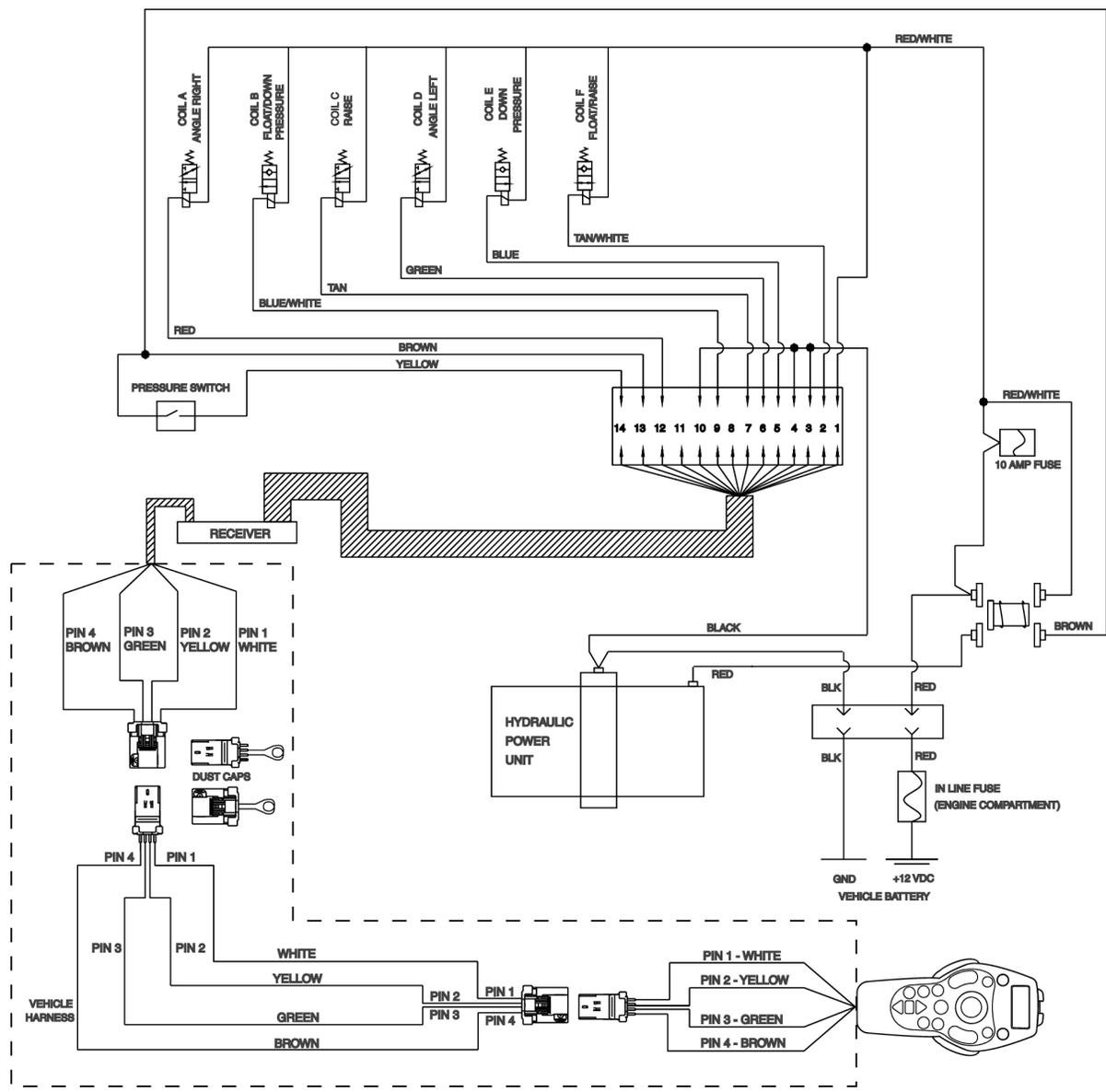


PLOW FUNCTION	MOTOR SOLENOID	A	B	C	D	E	F	G	H	J	K	PRESSURE SWITCH
WIRE COLOR	BROWN	RED	BLUE/WHITE	TAN	GREEN	BLUE	TAN/WHITE	ORANGE	VIOLET	WHITE	GREEN/BLACK	YELLOW AND BROWN
RAISE	X		X			X						
DOWN (FLOAT)		X				X						
DOWN PRESSURE™	X	X			X							X
DRIVE. SIDE WING EXTEND	X								X			
DRIVE. SIDE WING RETRACT											X	
PASS. SIDE WING EXTEND	X							X				
PASS. SIDE WING RETRACT										X		
DUAL WING RETRACT										X	X	
DUAL WING EXTEND	X							X	X			
ANGLE LEFT	X			X								
ANGLE RIGHT	X	X										

NOTE: COIL E MUST BE DEACTIVATED FOR ANGLE AND WING FUNCTIONS

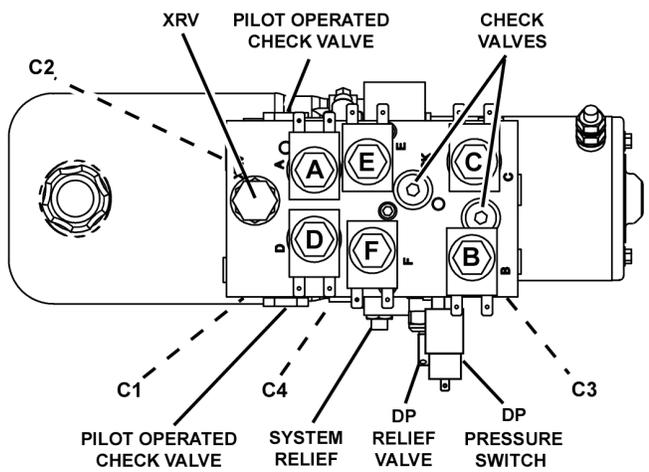


# WIRING SCHEMATIC (Down Pressure System) With S.N. After: 32CD100000

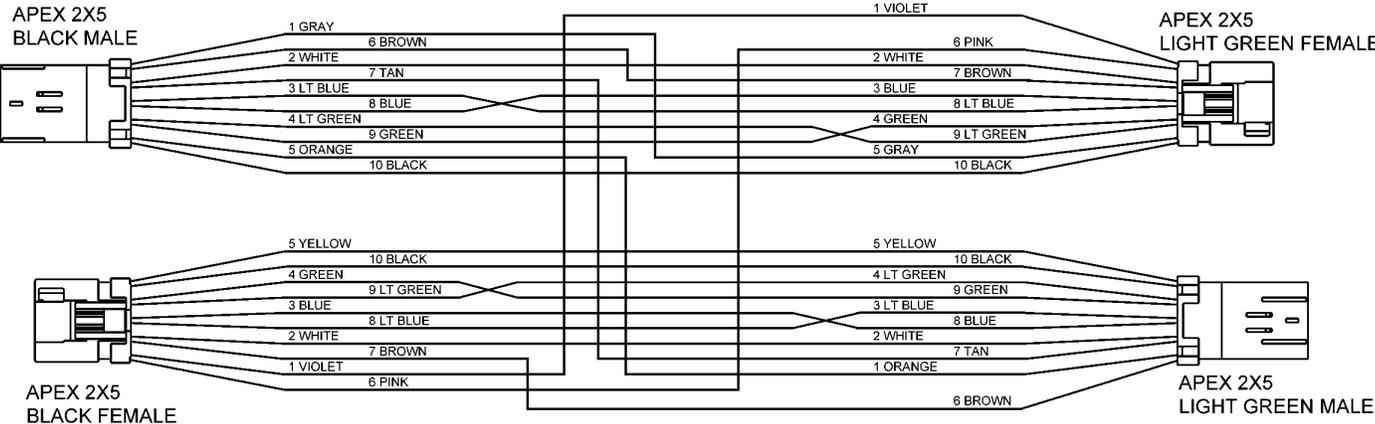


PLOW FUNCTION	MOTOR SOLENOID	A	B	C	D	E	F	PRESSURE SWITCH
WIRE COLOR	BROWN	RED	BLUE/WHITE	TAN	GREEN	BLUE	TAN/WHITE	YELLOW AND BROWN
RAISE	X			X			X	
DOWN (FLOAT)			X				X	
DOWN PRESSURE™	X		X			X		X
ANGLE LEFT	X				X			
ANGLE RIGHT	X	X						

NOTE: COIL E MUST BE DEACTIVATED FOR ANGLE FUNCTIONS



# MAIN WIRING HARNESS SCHEMATIC EIS<sup>®</sup> (Energy Interruption System)



# TORQUE SPECIFICATIONS

SAE Grade and Head Markings	1 or 2 No Marks 	5 5.1 5.2 	8 8.2 
	2 No Marks 	5  	8  

SIZE	Grade 1		Grade 2		Grade 5, 5.1 or 5.2		Grade 8 or 8.2	
	Lubricated <sup>a</sup>	Dry <sup>b</sup>						
	lb-ft	lb-ft	lb-ft	lb-ft	lb-ft	lb-ft	lb-ft	lb-ft
8-32			14*	19*	22*	30*	31*	42*
10-24			21*	27*	32*	43*	45*	60*
1/4	2.8	3.5	4.5	5.5	7	9	10	12.5
5/16	5.5	7	9	11	15	18	21	26
3/8	10	13	16	20	26	33	36	46
7/16	16	20	26	32	41	52	58	75
1/2	25	31	39	50	63	80	90	115
9/16	36	45	56	70	90	115	130	160
5/8	50	62	78	100	125	160	160	225
3/4	87	110	140	175	225	280	310	400
7/8	140	175	140	175	360	450	500	650
1	210	270	210	270	540	675	750	975
METRIC COARSE THREAD			Grade 8.8		Grade 10.9		Grade 12.9	
Grade 8.8			Dry	Lubed	Dry	Lubed	Dry	Lubed
M6-1			8	6	11	8	13.5	10
M8-1.25			19	14	27	20	32.5	24
M10-1.5			37.5	28	53	39	64	47
M12-1.75			65	48	91.5	67.5	111.5	82
M14-2			103.5	76.5	145.5	108	176.5	131
M16-2			158.5	117.5	223.5	165.5	271	200

DO NOT use these values if a different torque value or tightening procedure is given for a specific application.

Fasteners should be replaced with the same or higher grade. If higher grade fasteners are used, these should only be tightened to the strength of the original.

<sup>a</sup> "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings.

<sup>b</sup> "Dry" means plain or zinc plated without any lubrication

\* Values with asterisk are in lb-in.



# DEALER PRE DELIVERY CHECKLIST

The following inspections **MUST** be accomplished prior to delivering the snowplow to the customer. Place an X  in the box after accomplishing each item on the checklist.

## CHECK THAT

- Parts have not been damaged in shipment. Repair or replace items that are loose, dented or missing.
- All covers, guards and decals are in place and attached securely.
- All pivot pins and cotters are installed and secure.
- Trip springs are adjusted.
- Shoe assemblies are installed and adjusted.
- Snow plow headlamps are adjusted properly.
- Snow plow headlamps are functional.
  - High Beam                       Low Beam                       Park Lamps
  - Left Turn                       Right Turn                       Headlamp Beam Aimed Correctly
- Cylinder lock clamp is installed.

Start the vehicle engine and place an X  in the box after accomplishing each item on the checklist.

## CHECK THAT

- ALL** blade functions work properly.
- Cylinders, hoses and fittings **DO NOT** leak.
- Listen for abnormal noises or vibrations; Repair or replace as necessary.
- The Power Unit is properly filled.

# DELIVERY CHECKLIST

The following checklist is to be accomplished with the customer present, Place an X  in the box after accomplishing each item on the checklist.

- After giving the Customer his Owner's Manual, instruct him to read it **PRIOR** to operating the Snow Plow. If he has any questions or does not understand part(s) of the Manual, ask him to contact the Dealer for answers or explanations **BEFORE** operating the unit.
- Record the Serial Numbers, Date of Purchase, Purchaser's Name and Address, and the Dealers Name, Address and Phone Number in the space provided on Page 1 of the Owner's Manual.
- Demonstrate the mount and dismount procedures.
- Demonstrate plow on ground (jackstand too low) mounting.
- Demonstrate power plow controller operation.
- Demonstrate emergency transport procedures.
- Demonstrate Down Pressure hydraulic system function and operation.
- Fill out Warranty Registration Card and mail COPY 1 to the factory to validate Warranty. NO Warranty claims can be honored if the Warranty Card is not on file at the factory.**

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SNO-WAY® INTERNATIONAL, INC.



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